Thermo Scientific Revco® ExF -86C ULT Upright Freezer

Operating Manual 7048920 Rev. 0





Important installer and user information:

A redundant temperature sensing device has been included in this ULT freezer. This device is a type "T" thermocouple. For convenient access, the thermocouple (Figure 1-3) terminates in an interconnect jack (Figure 1-5) behind the base front cover. (May be located differently in chests. See Section 1.) It is strongly recommended that this thermocouple be attached to a redundant 24 hour 7 day monitoring system with alarm capabilities. Connecting the sensor to a monitoring and alarm system separate from the freezer provides the utmost in product safety, should the integral system fail. \blacktriangle

Models Covered

Packing List

Catalog Number	Model	Capacity (cu ft)	Voltage/ Hz	Catalog Number	Model	Capacity (cu ft)	Voltage/ Hz	Part Number	Description	Quantity
ExF24086V	8920	13	230/50	ExF24086SSV	6420	13	230/50	122005	Key	2 (4 DD)
ExF24086D	8921	13	230/60	ExF24086SSD	6421	13	230/60	380520	Neoprene Cap	2
ExF24086A	8922	13	120/60	ExF24086SSA	6422	13	120/60	510016	¼-20 x 5½" Bolt	2
ExF32086A	8923	17	120/60	ExF32086SSA	6423	17	120/60	195763	Retaining Clip	1
ExF32086D	8924	17	230/60	ExF32086SSD	6424	17	230/60	370563	Remote Alarm Connector	1
ExF32086V	8925	17	230/50	ExF32086SSV	6425	17	230/50			
ExF40086V	8926	23	230/50	ExF40086SSV	6426	23	230/50			
ExF40086D	8927	23	230/60	ExF40086SSD	6427	23	230/60			
ExF40086A	8928	23	120/60	ExF40086SSA	6428	23	120/60			
ExF60086D	8929	28	230/60	ExF60086SSD	6429	28	230/60			
ExF60086V	8930	28	230/50	ExF60086SSV	6430	28	230/50			
ExF21686D	968 DD	13	230/60	ExF21686SSD	5968DD	13	230/60	* DD = Dou	ıble Doors	
ExF28886V	969 DD	17	230/60	ExF28886SSD	5969DD	17	230/60			
ExF36086V	970 DD	23	230/60	ExF36086SSD	5970DD	23	230/60			

MANUAL NUMBER 7038920

REV	ECR/ECN	DATE	DESCRIPTION	Ву
0	30814/FR-2603	3/24/14	Release 10 - hinges and mullion (pg 7-6, 7-7)	CCS

Thermo Scientific Revco ExF



Important Read this instruction manual. Failure to read, understand and follow the instructions in this manual may result in damage to the unit, injury to operating personnel, and poor equipment performance. ▲

Caution All internal adjustments and maintenance must be performed by qualified service personnel. ▲

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The -86C Freezers (see page i for specific list of models) described in this manual are high performance units which can be used for research and in situations that directly support medical applications. When these products are used to support a medical application, it is an accessory to a medical device and is therefore considered as a medical device in its own right by the regulatory body (e.g. FDA).

This product is intended for use:

- As cold storage in research use.
- As a medical device for diagnostic use (storage of samples not intended to be re-introduced to human body).

Registration: This medical application is considered a Class I medical device by the FDA. This product is classified as product code – JRM, regulation number 862.2050 and is considered a Class 1 device, 510(K) exempt.

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Important operating and/or maintenance instructions. Read the accompanying text carefully.



Potential electrical hazards. Only qualified persons should perform procedures associated with this symbol.



Extreme temperature hazards, hot or cold. Use special handling equipment or wear special, protective clothing.



Hot surface(s) present which may cause burns to unprotected skin, or to materials which may be damaged by elevated temperatures.



Marking of electrical and electronic equipment, which applies to electrical and electronic equipment falling under the Directive 2002/96/EC (WEEE) and the equipment that has been put on the market after 13 August 2005.



This product is required to comply with the European Union's Waste Electrical & Electronic Equipment (WEEE) Directive 2002/96/EC. It is marked with the WEEE symbol. Thermo Fisher Scientific has contracted with one or more recycling/disposal companies in each EU Member State European Country, and this product should be disposed of or recycled through them. Further information on Thermo's compliance with this directive, the recyclers in your country and information on Thermo Scientific products will be available at www.thermofisher.com.

- ✓ Always use the proper protective equipment (clothing, gloves, goggles, etc.)
- ✓ Always dissipate extreme cold or heat and wear protective clothing.
- Always follow good hygiene practices.
- ✓ Each individual is responsible for his or her own safety.

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Do You Need Information or Assistance on Thermo Scientific Products?

If you do, please contact us 8:00 a.m. to 6:00 p.m. (Eastern Time) at:

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1-877-213-8051 FAX

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www.unitylabservices.com
Tech Support Email Address
Certified Service Web Page

Our **Sales Support** staff can provide information on pricing and give you quotations. We can take your order and provide delivery information on major equipment items or make arrangements to have your local sales representative contact you. Our products are listed on the Internet and we can be contacted through our Internet home page.

Our Service Support staff can supply technical information about proper setup, operation or troubleshooting of your equipment. We can fill your needs for spare or replacement parts or provide you with on-site service. We can also provide you with a quotation on our Extended Warranty for your Thermo Scientific products.

Whatever Thermo Scientific products you need or use, we will be happy to discuss your applications. If you are experiencing technical problems, working together, we will help you locate the problem and, chances are, correct it yourself...over the telephone without a service call.

When more extensive service is necessary, we will assist you with direct factory trained technicians or a qualified service organization for on-the-spot repair. If your service need is covered by the warranty, we will arrange for the unit to be repaired at our expense and to your satisfaction.

Regardless of your needs, our professional telephone technicians are available to assist you Monday through Friday from 8:00 a.m. to 6:00 p.m. Eastern Time. Please contact us by telephone or fax. If you wish to write, our mailing address is:

Thermo Fisher Scientific 401 Millcreek Road, Box 649 Marietta, OH 45750

International customers, please contact your local Thermo Scientific distributor.

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Section 1 Installation and Start-up

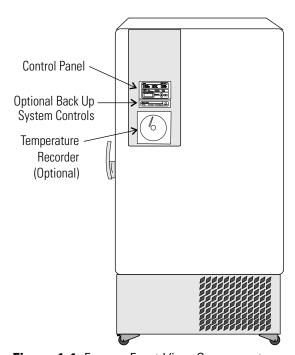


Figure 1-1. Freezer Front View Components

- Control panel keypad, displays and indicators
- BUS (Optional Back Up System) control panel
- Optional temperature recorder or datalogger

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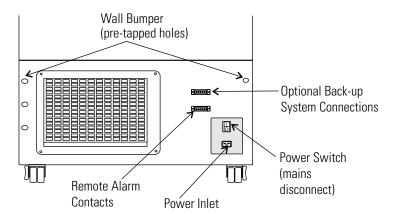


Figure 1-2. Freezer Rear View Components

- Remote alarm contacts
- Power inlet for power cord connection
- Optional BUS connections for probe and solenoid
- Power switch (mains disconnect)

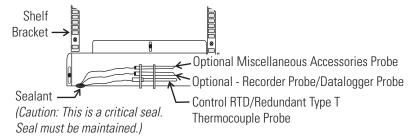


Figure 1-3. Chamber Probe(s)

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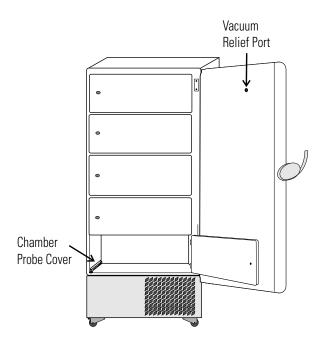


Figure 1-4. Vacuum Relief and Probe Cover Location

- Vacuum relief port pressure equalization port
- Probe cover houses control, optional recorder, datalogger, or miscellaneous accessory probes

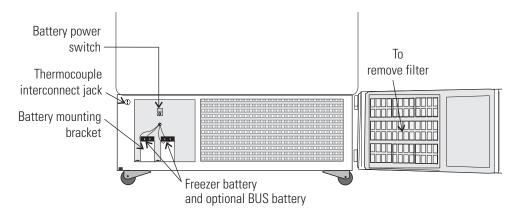


Figure 1-5. Battery(s) location and switch

- Battery mounting bracket(s)
- Battery power switch (freezer and BUS)
- Freezer battery
- Optional BUS battery
- Freezer filter location

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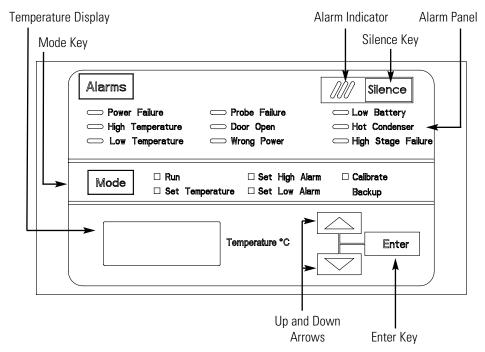


Figure 1-6. Control Panel

Control Panel Keys, Displays, Indicators

- Mode Select Switch Used to select Run, Set Temperature, Set High Alarm, Set Low Alarm, Calibrate, Backup.
- Temperature Display Displays temperature in degrees Celsius.
- Scroll for Parameters Arrows moves the operator through the choices of the selected mode.
- Alarm Indicator Light pulses on/off during an alarm condition of the cabinet.
- Silence Silences the audible alarm. See Section 4 for alarm ringback times
- Alarm Panel indicates the current alarm condition.
- Up and Down Arrows Increases or decreases values, toggles between choices.
- Enter Stores the value into memory

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Operation of the Keypad

Revco ExF freezer has five basic modes which allow freezer setup and operation. Press the Mode key to scroll through the mode selections.

Up Arrow: Increases or toggles the parameter value.



Enter: Must press Enter key to save to memory all changed values.

Down Arrow: Decreases or toggles the parameter value.



Silence Key: Press to silence the audible alarm. See Section 4 for alarm ringback times.

Install Freezer

Note If tipped more than 45°, allow the unit to sit upright for 24 hours before start up. ▲

To remove the freezer from the pallet, use a 7/16" wrench to remove all the bolts securing the shipping bracket to the pallet.

Remove the shipping bracket. Remove the ramp boards from the pallet and place the slotted end over the ramp brackets on the pallet. The support blocks on the ramps will be facing down. Before moving the freezer, make sure the casters are unlocked and moving freely. Align the caster with the ramp boards. Use adequate personnel to roll the freezer off the pallet.

Choose Location

The freezer can be easily pushed to the desired approved location, described below. If necessary, the doors and lower front panel may be opened to move the unit through tight openings. When the freezer is in position, set the front caster brakes.

Note The freezer must not be moved with the product load inside. \blacktriangle

Note For proper ventilation and airflow, a minimum clearance of 5" at the rear and top and a clearance of 8" on the side of the freezer is required. Allow adequate space in the front of the freezer for door opening. ▲

Locate the freezer on a firm, level surface in an area with an ambient temperature between 18°C and 32°C. Provide ample room to reach the mains disconnect switch (power switch) located on the rear of the freezer.

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Install Wall Bumpers

The parts bag, located inside the cabinet, contains the following parts.

Quantity	Stock #	Description	Purpose
2	510016	1/4-20 x 5-1/2" Bolt	Wall Bumper
2	380520	Neoprene Cap	Cap Protector

Table 1-1. Parts bag

Install the bolts into the pre-tapped holes on the back of the compressor section. Install a neoprene cap on each bolt. Refer to Figure 1-2 for the locations of the pre-tapped holes.

Install Shelves

Install the shelf clips into the shelf pilasters (front and back) at the desired shelf level. Install the shelves in the cabinet onto the clips.

Note Maximum shelf load is 100 lbs (45.4 kg) per shelf. ▲

Note On units having the optional 5 inner door option, refer to the instructions accompanying the inner door kit. ▲

Remote Alarm Contacts

See Figure 1-2 for the location of the remote alarm contacts. The remote alarm connector is located in the parts bag provided with the manual. It must be installed if connecting the freezer to an alarm system. After installing the wiring from the alarm system to the connector, install the connector to the freezer microboard and secure with the two screws provided. The remote alarm provides a NO (normally open) output, a NC normally closed) output and COM (common). The contacts will trip on a power outage and high temperature or low temperature alarms. They will also trip on high stage, control probe or microboard failures.

Figure 1-8 shows the remote contacts in <u>alarm state</u>.

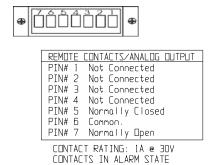


Figure 1-8. Remote Alarm Contacts

IMPORTANT USER INFORMATION

Caution! Stored product should be protected by a redundant 24 hour/day monitoring system with alarm capability. An interconnect jack and thermocouple are installed for centralized monitoring, should on-board system fail.

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Installation and Start-Up

Attach Power Cord

Insert the power cord into the power inlet module. Place the retaining bracket (P/N 195763) over the connector. Tighten retaining screws to secure.

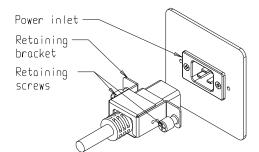


Figure 1-9. Power Cord Connection

Connect Unit to Electrical Power

See the serial tag on the side of the unit for electrical specifications or refer to the electrical schematics in this manual. ▲

The freezer should be operated on a dedicated grounded service. Check the voltage rating on the serial tag of the unit and compare it with the outlet voltage. Then, with the power switch turned off, plug the line cord into the wall outlet.

First, turn on the freezer power switch. Then open the lower front door by grasping the bottom left corner. Locate the battery switch (Figure 1-5) and turn it to Standby mode (む). During initial freezer start-up, the system battery may require charging and the Low Battery indicator may illuminate.

Note Ensure the battery switch is turned to Standby mode (७). The rechargeable batteries require 36 hours to charge at initial start-up. A "Low Battery" alarm may occur until the batteries are fully charged. Should a power failure occur during the initial start-up period, the electronics will have limited operation. ▲

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Freezer Start-Up

With the freezer properly installed and connected to power, system set points can be entered. The following set points can be entered in Settings mode: Control temperature, high temperature alarm set point, low temperature alarm set point, and (optional) BUS set point. Default settings are shown in the table below.

Table 1-2. Default Settings

Default Settings	Temperature
Control Set Point	-80°C
High Temperature Alarm	-70°C
Low temperature alarm	-90°C
Optional BUS Set Point	-60°C

Note If the set point is changed and the low temperature and high temperature alarms are set 10° from the set point, the alarm set points will be adjusted automatically to maintain a distance of at least 10° from set point. ▲

Set Operating Temperature

Revco ExF freezers have an operating temperature range of -50°C to -86°C, depending on ambient temperature. The freezer is shipped from the factory with a temperature set point of -80°C. To change the operating temperature set point:

- 1. Press the Mode key until the Set Temperature indicator lights.
- 2. Press the up/down arrow key until the desired temperature set point is displayed.
- 3. Press Enter to save the set point.
- 4. Press the Mode key until the Run indicator lights for Run mode

If no keys are pressed, the freezer will automatically return to RUN mode after 5 minutes.

Note If the set point is changed and the low temperature and high temperature alarms are set 10° from the set point, the alarm set points will be adjusted automatically to maintain a distance of at least 10° from set point. ▲

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Set High Temperature Alarm

The high temperature alarm will activate an audible/visual warning when the freezer chamber temperature has reached or exceeded the high temperature alarm set point.

To set the high temperature alarm set point:

- 1. Press the Mode key until the Set High Alarm indicator lights.
- 2. Press the up or down arrow key until the desired high temperature alarm set point is displayed.
- 3. Press Enter to save the setting.
- 4. Press the Mode key until the Run indicator lights for Run mode

If no control keys are pressed, the freezer will automatically return to RUN mode after 5 minutes.

Note The high alarm set point must be set at least 5°C from the control set point. ▲

Note At initial start-up, the high temperature alarm is disabled until the cabinet reaches set point or 12 hours elapse. ▲

Set Low Temperature Alarm

The low temperature alarm will activate an audible/visual warning when the freezer chamber temperature has reached or decrease below the low temperature alarm set point.

To set the low temperature alarm set point:

- 1. Press the Mode key until the Set Low Alarm indicator lights.
- 2. Press the up or down arrow key until the desired low temperature alarm set point is displayed.
- 3. Press Enter to save the setting.
- 4. Press the Mode key until the Run indicator lights for Run mode

If no control keys are pressed, the freezer will automatically return to RUN mode after 5 minutes.

Note The low alarm set point must be set at least 5°C from the control set point. ▲

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Section 1

Installation and Start-Up

Run Mode

Run mode is the default mode for the freezer. This mode displays the cabinet temperature on the temperature display under normal operating conditions. In addition, the Run mode allows display of the high stage heat exchange temperature.

This information scrolls by pressing the up or down arrow keys. The display returns to the operating temperature in 10 seconds if no keys are pressed.

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Section 2 Calibrate

Once the freezer has stabilized, the control probe may need to be calibrated. Calibration frequency is dependent on use, ambient conditions and accuracy required. A good laboratory practice would require at least an annual calibration check. On new installations, all parameters should be checked after the stabilization period.

Caution Before making any calibration or adjustments to the unit, it is imperative that all reference instruments be properly calibrated. ▲

Calibrate Control Probe

Plug a type T thermocouple reader into the receptacle located inside the lower door (see Figure 1-5). Compare the control temperature set point to the temperature of the measuring device.

- 1. Press the Mode key until the Calibrate indicator lights.
- 2. Press up/down arrow to match the display to calibrated instrument.
- 3. Press Enter to store calibration.
- 4. Press the Mode key to return to Run mode.

Temperature Stabilization Periods

Startup - Allow 12 hours for the temperature in the cabinet to stabilize before proceeding.

Already Operating - Allow at least 2 hours after the display reaches set point for temperature to stabilize before proceeding.

During calibration, the temperature display will not be available. **\(\Lambda \)**

If no keys are pressed for approximately five minutes while in calibration mode, the system will reset to Run mode.

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Section 3 Alarms

The Revco ExF alarms are displayed on the freezer control panel. When an alarm is active, the indicator next to the alarm description will light and an audible alarm will sound. Press the Silence key to disable the audible alarm for the ringback period. The visual alarm will continue until the freezer returns to a normal condition. The alarms are momentary alarms only. When an alarm condition occurs and then returns to normal, the freezer automatically clears the alarm condition.

Table 3-1. Alarm Indicators

Description	Delay	Ringback	Relay
Power Failure	1 min.	15 min.	Yes
High Temperature Alarm	1 min.	15 min.	Yes
Low Temperature Alarm	1 min.	15 min.	Yes
Probe Failure see 3.2	1 min.	15 min.	No
Door Open	1 min.	15 min.	No
Wrong Power	0 min.	none	Yes
Low Battery*	1 min.	8 hours	No
Low BUS Battery (optional)	1 min.	15 min.	No
Hot Condenser	1 min.	none	No
High Stage Failure	0 min.	15 min.	Yes
Micro Board Failure	0 min.	15 min.	Yes

All alarm delays and ringback times are ±30 seconds.

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^{*} The automatic battery test runs immediately on power-up, then every 8 hours thereafter.

High Stage System Failure

The "high stage system failure" condition is created when the high stage compressor and fans run for 30 minutes and are not capable of cooling the interstage heat exchanger to the proper temperature. Under this condition, the high stage compressor and fans will turn off after 30 minutes and an audible and visual alarm will occur. The audible alarm can be silenced and will ring back every 15 minutes.

Probe Failure Alarm

The microprocessor in Revco ExF freezers continually scans all probes including the control probe, heat exchanger probe and condenser probe to ensure that they are operating properly. Should an error be detected, the "Probe Failure" alarm will occur as described above. If an error is detected with the control probe, the high and low stage compressors will run continuously. As a result, the cabinet temperature will decrease until it reaches the lowest temperature that the refrigeration system can maintain. If an error is detected with the heat exchanger probe, the freezer will cycle properly at its temperature set point using a 5 minute step start between the high and low stage compressors. If an error is detected with the condenser probe, there is no impact on the performance of the freezer; however, the hot condenser alarm may also occur. Contact the Technical Services department or your local distributor.

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Error	Notes
Er00	Name: Improper model selected. Description: Indicates that DIP SW3 has not selected a proper model or can't be accessed properly. Response: Display shows "Er00" and will not start-up until a proper model is selected. Contact Technical Services.
ErA1	This error condition will prevent peripherals (fans, compressors, etc.) from powering up with the incorrect voltage. Name: Voltage/Frequency failure
ErC1	Description: Indicates the measured RMS line voltage did not agree with the logic level sensed by the micros provided by the installed high voltage PCB; or the measured RMS voltage is not within a tolerable range (180 < Vac < 270 for 230VAC unit / 85 < Vac < 160 for 115VAC unit); or the frequency measured over 10 cycles was not within a tolerable range (55 Hz < Freq < 70 Hz for
Erd1	60 Hz units / 40 Hz < Freq < 55 Hz for 50 Hz units) Response: This condition is checked at power on reset and if it is active, the unit will NOT power up. The unit will indefinitely display "Er_1" in the display and continue to monitor the frequency and voltage. Furthermore, the audible alarm will sound. Other
ErE1	startup error messages may be displayed prior to this message; however, the system will stop the startup sequence for this condition.
ErF1	ErA1 No pulses (zero crossings) detected to determine frequency (50 / 60 Hz) ErC1 Frequency detected is below 50 Hz Erd1 Frequency detected is above 60 Hz (possible noise spikes on supply voltage)
Erg1	ErE1 Unit is 230V and the voltage detected is below the low limit (180VRMS) ErF1 Unit is 230V and the voltage detected is above the high limit (260VRMS)
ErH1	Erg1 Unit is 115V and the voltage detected is below the low limit (85VRMS) ErH1 Unit is 115V and the voltage detected is above the high limit (160VRMS)
Er02	Name: Control (Cabinet) Sensor Failure Description: This condition indicates that the control sensor has failed to produce a valid reading for ≥12 consecutive reads (~60 seconds). Response: The unit will stage both compressors on (if necessary) and the unit will attempt to head to bottom out. If the sensor recovers, the system will begin to operate normally and respond to the temperature feedback. The remote alarm contacts will become active. 'Er02' will be added to the main display queue and the last valid cabinet temperature value will not be displayed.
Er03	Name: Heat Exchange Sensor Failure Description: This condition indicates that the heat exchange sensor has failed to produce a valid reading for ≥12 consecutive reads (~60 seconds). Response: The display will show "Er03" only when the button sequence to read the heat exchange sensor is depressed.

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Error (cont.)	Notes
Er05	Name: Display Firmware Integrity Failure Description: The display firmware has failed to pass its CRC CCITT checksum integrity test. Response: The display performs this check at startup and the display board will fail to startup without any error indication if it does not pass this at power on.
Er06	Name: Micro Firmware Integrity Failure Description: The micro firmware has failed to pass its CRC CCITT checksum integrity test. Response: This is checked at power on reset and the "Er06" will be displayed for ~10 seconds at startup if this condition exists.
Er07	Name: Micro Fail - CS5521 SPI Failure / UISR Failure Description: This condition indicates a micro board failure due to either the SPI bus is unable to communicate with the ADC device or a UISR event caused the microcontroller to be in an unstable state. Response: The unit will try to recover from this fault three times by a hardware reset of the micro board. In the event that the system couldn't rectify the issue, the following sequence of events will occur: 1. Remote alarm contacts will become active. 2. Buzzer will annunciate audibly and will have a ringback of 15 minutes. 3. "Seven segment" display will show "Er07". 4. The system will have 10 minute staging between the high stage compressor and the low stage compressor activation. 5. The system will go to bottom out temperatures.
Er09	Name: Stuck Button Description: This condition indicates that the display board has a stuck button. Response: The Er09 will show on the display periodically.
Er11	Name: Condenser Probe Sensor Failure Description: This condition indicates that the condenser probe sensor has failed to produce a valid reading for ≥12 consecutive reads (~60 seconds). Response: The display shows "Er11".
dErr	This is a general display error in which value being displayed can not be represented within characters provided.
(Four dashes) in display	Name: Lost Communication Description: Communication between the micro board and the display board has been lost. Under this condition, the visual alarm flashes along with dashes in the temperature display (). Contact Technical Services.

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Section 4 Maintenance

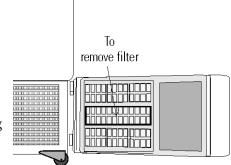
Wipe down the freezer exterior using soap and water and a general use laboratory disinfectant. Rinse thoroughly with clean water and dry with a soft cloth.

Caution Avoid the excessive use of water around the control area due to the risk of electrical shock. Damage to the controls may also result. ▲

Clean Air Filter

The air filter should be cleaned four times a year, minimum.

- 1. Open the front lower door by grasping the bottom left corner.
- 2. Locate the grille on the door. See Figure 4-1. Grasp the middle of the filter material behind the grille and gently pull out to remove.



- 3. Wash the filter material using water and a mild detergent.
- 4. Dry by pressing between two **Figure 4-1**. Grille with Filter Location towels.
- 5. Install the filter back into the grille and close the door.

Clean Condenser

The condenser should be cleaned once per year, minimum.

- 1. Open the front lower door by grasping the bottom left corner.
- 2. Using a vacuum cleaner, exercising care to not damage the condenser fins, clean the condenser.

Depending upon environmental conditions, the condenser may need to be cleaned more frequently.

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Clean Water-cooled Condenser

The water-cooled condenser can be cleaned-in-place by using the CIP procedure. Cleaning solutions can be used, depending on type of deposits or build-up to be removed.

Note Do not use liquids that are corrosive to stainless steel or the brazing material (copper or nickel). ▲

CIP (Clean-In-Place) Procedure

- 1. Disconnect the unit from the water supply.
- 2. Drain the unit.
- 3. Rinse with fresh water and drain the unit again.
- 4. Fill with fresh water.
- 5. Add cleaning agent (solution and concentration dependent on deposits or build-up).
- 6. Circulate cleaning solution (if feasible).
- 7. Drain the cleaning solution.
- 8. Add and circulate a passivating liquid for corrosion inhibition of plate surfaces.
- 9. Drain this liquid.
- 10. Rinse with fresh water and drain.
- 11. Reconnect the water supply and fill the unit.
- 12. Return to service.

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Defrost Chamber

- 1. Remove all product and place it in another freezer.
- 2. Turn the unit off and disconnect it from the power source.
- 3. Turn off the battery switch (O). See Figure 4-2.
- 4. Open all of the doors and place towels on the chamber floor.
- 5. Allow the frost to melt and become loose.
- 6. Remove the frost with a soft cloth.

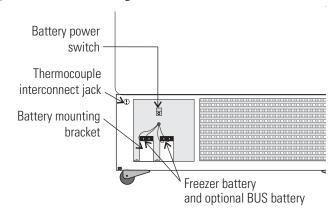


Figure 4-2. Battery Power Switch

- 7. After defrosting is complete, clean the interior with a non-chloride detergent. Rinse thoroughly with clean water and dry with a soft cloth.
- 8. Plug unit in and turn power switch on.
- 9. Turn the battery power switch to Standby mode (\circlearrowleft).
- 10. Allow the freezer to operate empty overnight before reloading the product.

Prepare the Unit for Storage

Defrost the unit as described in 'Defrost Freezer'. This will prepare the unit for storage. Turn off the battery power switch (O). Turn off the freezer power switch. Disconnect power to the battery(s) and to the freezer.

Note If the unit has been in service, turn it off and disconnect the power cord connector before proceeding with any maintenance. ▲

Clean Door Gasket

The door gasket should be cleaned monthly, minimum. Using a soft cloth, remove any frost build-up from the gasket and door(s). The door gasket may need to be cleaned more frequently if dirt or excessive frost build-up prevents the door from closing properly.

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Vacuum Relief Port

The exterior door gasket provides an excellent seal to protect product, provide an energy efficient thermal barrier to keep cold air in and room temperature air out, and reduce frost build up on the inner doors.

Because the door gasket seals so well, a vacuum can be created after a door opening. Warm air enters the cabinet, cools and contracts, creating a vacuum that pulls the door in tightly against the seal.

To equalize the pressure inside the cabinet after a door opening requires 1.5-3.0 cu.ft. of ambient air to be drawn into the cabinet. The amount of air required to equalize the pressure varies depending on the cabinet size, cabinet temperature, duration of door opening, inventory volume and the temperature/humidity of the ambient air. The unit is designed with a "vacuum relief port" that allows the pressure to be equalized.

The time required to draw 1.5-3.0 cu.ft. of air into the cabinet depends on two factors:

- a) the size and number of paths available for the air to enter the cabinet, and
- b) the pressure difference between the internal cabinet and the ambient room.

Cabinets with the vacuum relief port operating normally, (i.e. vacuum relief port is not iced over) will require a minimum of 30 seconds up to a maximim of 120 seconds for the cabinet to equalize. This is also a good indication that the exterior door is well sealed.

The vacuum relief port requires routine maintenance. It will ice over unless preventive measures are taken. If the vacuum relief port becomes iced over, the freezer will take several hours to equalize pressure.

Warning Do not leave the freezer unattended while the door is unlatched. The vacuum could release, resulting in a door opening and product loss. ▲

Observe the inner side of port periodically for frost and ice build-up. Remove any frost with a soft dry cloth. If the tube should become clogged with ice, it must be cleaned. Make sure during cleaning that the vacuum relief tube is completely free of ice to prevent rapid ice formation.

Factors that can affect the performance of the vacuum relief port include: high ambient temperature, high humidity conditions and frequent door openings. Maintenance should be performed weekly or as needed.

Warning Failure to maintain the vacuum relief port may result in excessive ice build up inside the tube, clogging the port, and inability to open the door. The vacuum relief port may need to be cleaned more often with frequent door openings and high humidity environments. ▲

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Replace Battery(s)

- 1. To gain access to the battery, open the lower door by grasping the bottom left corner. The battery is rectangular in shape, located on the front left corner of the compressor compartment and is secured in place by a mounting bracket.
- 2. Directly above the battery(s) is the battery power switch. Turn the battery power switch to the off position (O).
- 3. Disconnect the battery connections.
- 4. Remove the old battery and install the new battery.
- 6. Reconnect the battery (red to positive and black to negative).
- 7. Turn the battery power switch to Standby mode ($^{\circlearrowright}$).
- 8. Close lower panel door.

Warning The % of charge can vary depending on the age, usage and condition of the battery. For a consistent and dependable charge, replace the battery every 2 years. Replacement batteries must be rechargeable and are available from Thermo. Refer to the parts list for stock number and description of the replacement batteries. Dispose of the used batteries in a safe manner and in accordance with good environmental practices. ▲

Check Battery(s)

- 1. To gain access to the battery, open the lower door by grasping the bottom left corner. The battery is rectangular in shape, located on the front left corner of the compressor compartment and is secured in place by a mounting bracket.
- 2. Directly above the battery(s) is the battery power switch. Turn the battery power switch to the off position (O).
- 3. Cut the tie wrap securing the battery to the mounting bracket. Lift the battery out of the bracket.
- 4. Disconnect the red and black wires from the battery.
- 5. Use a voltmeter set to DC volts. Matching the wire colors, connect the meter to the battery.
- 6. If the voltage reads less than 10.8 volts, replace the battery. If above 10.8, re-install as previously.
- 7. Turn the battery power switch to Standby mode ($^{\circ}$).
- 8. Close lower panel door.

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PREVENTIVE MAINTENANCE Freezers

Your equipment has been thoroughly tested and calibrated before shipment. Regular preventive maintenance is important to keep your unit functioning properly. The operator should perform routine cleaning and maintenance on a regular basis. For maximum performance and efficiency, it is recommended that the unit be checked and calibrated periodically by a qualified service technician.

The following is a condensed list of preventive maintenance requirements. See the specified section of the instruction manual for further details.

We have qualified service technicians, using NIST traceable instruments, available in many areas. For more information on Preventive Maintenance or Extended Warranties, please contact the Technical Services Department. Cleaning and calibration adjustment intervals are dependent upon use, environmental conditions and accuracy required.

Tips:

- Fill an upright by starting at the bottom near the probe and add racks to one shelf at a time. Allow freezer to recover to set point between shelves.
- Fill a chest by starting at the left side near the probe. Filling with room temperature racks will result in a long pull-down time.
- Fill unit with frozen product to help overall performance; frozen water jugs, for example.
- Always make certain the vacuum relief port is free of frost and ice, to allow for timely re-entry into the freezer after a door opening.

Action	Monthly	Yearly	Every 2 Years
Verify ambient temperature, <90°F	✓		
* Adjust door handle for firm latching, as needed	V		
Check and clean probe cover, gaskets, hinges and lid(s) of ice and snow. See Figure 1-4 for probe location. See "Cleaning the Lid Gasket".	More frequent cleaning may be required, depending on use and environmental conditions.		
Check air filter. Clean or replace as needed. See "Cleaning the Air Filter".		✓ 4X	
Check alarm back-up battery. See "Connecting the unit to Electrical Power" in Section 1 and "Replacing the Battery" in Section 4.	V		**Replace
Check condenser fan motor for unusual motor noise or vibration.		•	
* Verify and document calibration, at the minimum, annually. See Section 2 Calibration.			
* Clean condenser compartment and wipe off condenser See "Cleaning the condenser" in Section 4.		•	

^{*} Qualified service technicians only

To minimize ice build-up inside of freezer:

- Locate the freezer away from drafts or heating/cooling vents
- Keep the number of door openings to a minimum
- Minimize the length of time door is open
- Make sure door latches securely after opening

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^{**} Dispose of properly, according to all state and federal regulations.

Section 5 Factory Installed Options

Back Up System (BUS) - P/N 1950533, 1950535

Note Before installation of BUS components, make sure the power to the freezer is disconnected, the battery switch is turned off (O) and the freezer has warmed to ambient temperature. ▲

The built-in BUS (back up system) maintains the freezer chamber temperature below the critical level in the event of a power or equipment failure. If power to the freezer fails, or temperature increases to the back up alarm set point, the BUS injects liquefied gas into the chamber to keep the chamber temperature within the specified range.

The BUS operates on an internal 12-volt, rechargeable battery which is kept charged during normal operation by the integral battery charger.

Install Vent Stack, Solenoid and Injection Assembly

1. Install the injection assembly through the 1/2" pre-punched hole, directly behind the 2" vent stack hole in the center of the chamber ceiling.

Note Cover the open end of injection assembly with tape to keep insulation from entering the nipple. ▲

- 2. Slide 3/8" flatwasher over open end of nipple.
- 3. Insert the covered end of the injection assembly through the exterior hole.
- 4. Remove the tape covering from the end of the nipple and install the 1/8" NPT brass tee on the open end of the nipple. Place Permagum sealant between the brass tee and the interior top.
- 5. Remove the two Phillips head screws securing the metal bracket on the vent stack assembly.
- 6. Install the vent stack through the opening and secure it to the top of the freezer, using screws.

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Install Vent Stack, Solenoid and Injection (continued)

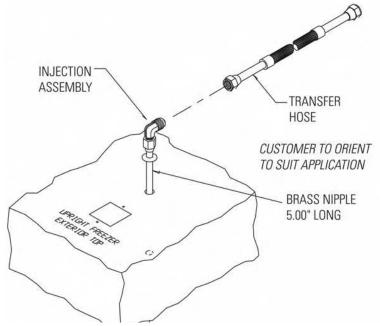


Figure 5-1. Injection Assembly

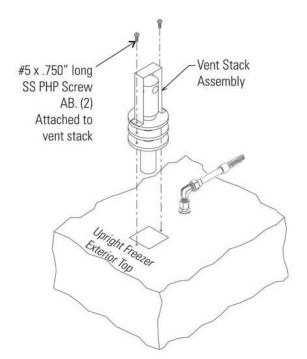


Figure 5-2. Vent Stack Assembly

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Install Vent Stack, Solenoid and Injection (continued)

- 7. Inside the chamber, seal around the end of the vent stack with Permagum.
- 8. Install the transfer hose connecting one end to the injection assembly, the other to the solenoid valve. Connect the solenoid valve to the supply source. The solenoid mounting bracket may be discarded.

Note When selecting a CO2 supply cylinder, it must be equipped with a siphon tube. ▲

Install Temperature Probe

- 1. Locate the 0.500" pre-punched hole in the upper left hand back corner of the chamber ceiling. Remove the tie wrap securing the coiled probe/solenoid harness. Uncoil the probe lead and run the probe tip (approximately 12") down through 0.500" porthole (Figure 5-4).
- 2. As shown in Figure 5-3, thread the small tie wrap through the openings in the front of the bracket. Secure the probe on the back of the bracket with the tie wrap.

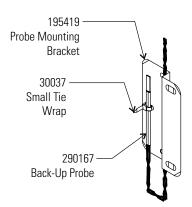


Figure 5-3. Secure probe

3. Tap #8-32 the two pre-punched holes located on the interior left wall of the freezer. Mount the bracket. Figure 5-4 shows the Back-Up probe mounted on the interior left side wall of the freezer.

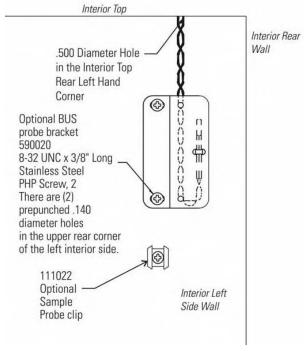


Figure 5-4. Mounted probe clip

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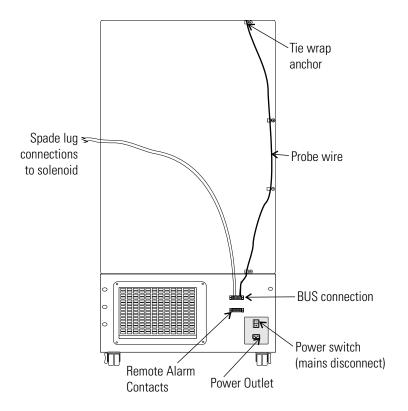


Figure 5-5. Probe wire and solenoid connections

Connect Probe/Solenoid Harness

- 1. Remove the four screws on the freezer back panel and use them to mount the tie wrap anchors as shown in Figure 5-5. Secure the probe wire with tie wraps.
- 2. Plug the solenoid/probe connector into the BUS connection and secure with a screw on the right and left side. The connector is keyed.
- 3. Loosen the terminal screws on the solenoid. Slide the spade lug connectors under the screws and tighten to secure.
- 4. Connect power to the freezer. Turn the freezer On, with battery switch Off (O).
 - a. The Solenoid Engaged light on the BUS control panel will illuminate (no injection occurs). This light stays on until the unit is below BUS setpoint.
 - b. The Low Battery indicator may also illuminate.
- 5. Turn the battery switch to Standby mode (\circlearrowleft) to charge both batteries.

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BUS Control Panel

The following section describes the configuration and operation of the BUS.

Warning When activated, this unit injects liquid nitrogen or carbon dioxide. Liquid nitrogen can cause serious freezing (frostbite) if it comes in contact with unprotected skin or eyes. Nitrogen suppresses oxygen levels and may cause suffocation if area is not well ventilated. Refer to Appendix A for the proper handling of liquid LN2. ▲

Caution Make sure the pressure relief valve on any LN₂ tank is adjusted to 30 PSI maximum blow-off. ▲

Warning Carbon dioxide gas suppresses oxygen levels and may cause suffocation if area is not well ventilated. Refer to "Handling Liquid CO2 in Appendix B of this manual. ▲



Figure 5-6. BUS Control Panel

Power - indicates the unit has AC power.

Low Battery - battery charge is low. The battery needs replaced or recharged.

Solenoid Engaged - BUS has opened the solenoid so it can inject gas (CO₂ or LN₂).

Press-To-Test - activates the solenoid and injects LN2 or CO2 into the freezer chamber as long as the button is depressed. The solenoid engaged indicator should light. If the Low Battery indicator lights during the test, replace the BUS battery.

Note Solenoid will not engage if door is open. ▲

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Configure Optional BUS (Back-Up System)

The optional BUS can be configured for LN2 or CO2 supply. To select the supply type:

- 1. Press the Mode key until the Backup indicator lights.
- 2. Press the up or down arrow key. The display will show "cO2" or "Ln2" for selection.
- 3. Press Enter to save the setting.
- 4. Press the Mode key until the Run indicator lights for Run mode

If no control keys are pressed, the freezer will automatically return to to RUN mode after 5 minutes.

Set Optional BUS Set Point

The optional back up system is designed to inject CO2 or LN2 into the freezer compartment if the temperature rises above back up system set point. To set the BUS set point:

- 1. Press the Mode key until the Set Temperature and Backup indicators light.
- 2. Press the up or down arrow key until the desired BUS set point is displayed.
- 3. Press Enter to save the setting.
- 4. Press the Mode key until the Run indicator lights for Run mode

If no control keys are pressed, the freezer will automatically return to to RUN mode after 5 minutes.

Warning Changing the operating temperature set point can affect the BUS set point. The BUS set point will self-adjust to maintain a temperature of at least 10°C above the operating temperature set point. ▲

Note The BUS set point can not be set any colder than the high temperature alarm set point. (See Section 1 - "Setting the High Temperature Alarm). If the back-up system is installed with CO₂, then -65°C is the coldest BUS set point that can be used (if the cabinet set point is -75°C or colder). ▲

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Test BUS Operation

After the freezer has stabilized and both batteries are fully charged, the BUS can be tested to verify proper operation.

- 1. Disconnect the AC power to the freezer by turning the power switch off.
- 2. As the freezer warms up, verify the BUS injects at the desired temperature. Displayed temperature may vary by a few degrees from inject temperature due to the differences in probe locations.

Clean Vent Stack

Routinely check the vent stack for frost or ice build-up. The type of frost that forms in the vent stack is generally very soft and may be easily removed with a bristle brush or soft cloth. If ice build-up has occurred, a complete defrost may occasionally be required. See Section 4 for freezer defrost instructions.

Disconnect Fitting Asm. and Transfer Hose

To disconnect the freezer back-up from the gas supply:

- 1. Close the supply valve.
- 2. Depress the test button on the BUS control box to remove the gas from the line.
- 3. Slowly disconnect the fitting assembly from the supply (in the event that any gas remains in the line).

Chart Recorder

The following section describes the set up and operation of the optional chart recorder.

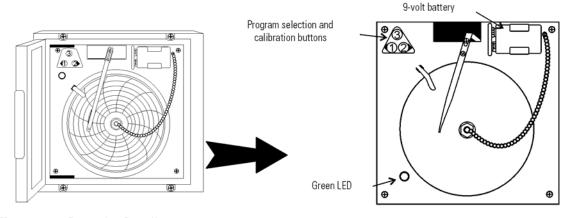


Figure 5-7. Recorder Details

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Installing the Chart Paper

- 1. Open the plastic door of the recorder and press button #3 until the pen begins to move outward.
- 2. Unscrew the knob at the center of the chart and remove the paper.
- 3. Install the new chart paper, position the paper to the correct time line and replace the knob.
- 4. Remove the cap from the felt pen and press button #3.

Change Recorder Temperature Range

The chart recorder contains eight factory programmed temperature ranges. To change the recorder range:

- 1. Press and hold button #3 for one second, then let the pen move off the chart paper.
- 2. Press and hold for five seconds either button #1 or button #2.
- 3. Release button and the green LED begins to flash. Count the number of flashes to determine the present program setting.

Program	From	To
1	-40	30°C
2	0	60°C
3	-100	38°C
4	-5	50°C
5	0	100°C
6	-100	200°C
7	-115	50°C
8	-10	70°C

- 4. To change the program setting, press the left or right arrows to increase or decrease the count.
- 5. When the desired program number is flashing, press button #3 to bring the pen arm back onto the chart. Recording will begin in the new program.

Recorder Calibration

Note The recorder must be in service for 24 hours before performing the following calibration procedure. ▲

- 1. Place an accurate thermometer in the chamber next to the recorder probe. Temperature probes for the recorder are located in the left front corner of the freezer chamber (Figure 1-4).
- 2. After about three minutes, compare the thermometer reading with the chart recorder reading.
- 3. If an adjustment is necessary, press the #1 button to move the pen to the left or the #2 to move the pen to the right. The button must be held about five seconds before the pen begins to move. Release the button when the pen position matches the thermometer.

Note The felt-tip pen on the recorder requires periodic replacement. The ink will appear to fade before replacement becomes necessary. Additional pen tips may be purchased from Thermo. ▲

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Water-cooled Condenser

The water-cooled condenser is a factory installed option (195964 [13 cu ft], 195965 [17, 23, 28 cu ft], 195967 [12, 17, 20 cu ft chest]) and requires a qualified technician at freezer installation. Installation should include proper adjustment of the regulating valve, which controls the discharge pressure. Refer to Table 5-1 for the specifications for this option.

Table 5-1. Water-Cooled Condenser Specifications

Water Source	Tower	City				
Water Pressure	Not to exceed 150 psig					
Water Temperature Range	Not to exceed 29.4C (85F)					
Inlet Connection	0.5" compression					
Outlet Connection	0.5" compression					
Flow Rate Required	3.0 gallons (11.4 liters) per minute	1.0 gallon (3.8 liters) per minute				
Drain Required	No (return line is required)	Yes				

Section 6 Specifications

Number (Model)	ExF24086V (8920/ ExF24086SSV (6240)	ExF24086D (8921)/ ExF24086SSD (6421)	ExF24086A (8922/ ExF24086SSA (6422)					
Temperature Range	-50°C(-58°F) to -86°C(-123°F) in an 18	-50°C(-58°F) to -86°C(-123°F) in an 18C to 32C * (64.4F to 89.6F) ambient						
Exterior Dimensions	33.3"W x 77.9" H x 32.9" F-B (84.6cm x 197.9cm x 83.6cm)	33.3"W x 77.9" H x 32.9" F-B (84.6cm x 197.9cm x 83.6cm)	33.3"W x 77.9" H x 32.9" F-B (84.6cm x 197.9cm x 83.6cm)					
Interior Dimensions	23.0"W x 51.5"H x 19.3" F-B (58.4cm x 130.8cm x 49.0cm)	23.0"W x 51.5"H x 19.3" F-B (58.4cm x 130.8cm x 49.0cm)	23.0"W x 51.5"H x 19.3" F-B (58.4cm x 130.8cm x 49.0cm)					
Capacity	13.0 cu. ft. (368.1 liters)							
Refrigeration	Two 1 HP (2545 BTUH each)							
Insulation	Non CFC, foamed-in-place urethane:	Non CFC, foamed-in-place urethane: 5.0" (12.7cm) cabinet; 4.5" (11.4 cm) door						
Electrical - nominal voltage ±10%	230VAC, 50 Hz, 12.0 FLA Operating Range: 208VAC-240VAC	208-230VAC, 60 Hz, 12.0 FLA Operating Range: 208VAC-240VAC	120VAC, 60 Hz, 16.0 FLA Operating Range: 108VAC-130VAC					
Breaker Requirements	15 Amp, Dedicated Circuit, 15 Amp Time Delay Breaker	15 Amp, Dedicated Circuit, 15 Amp Time Delay Breaker	20 Amp, Dedicated Circuit, 20 Amp Time Delay Breaker					
Shipping Weight	711 lbs. (323kg)							

Number (Model) ExF32086A (8923/ ExF32086SSA (6423)		ExF32086D (8924/ ExF32086SSD (6424)	ExF32086V (8925/ ExF32086SSV (6425)				
Temperature Range	-50°C(-58°F) to -86°C(-123°F) in an 18C to 32C * (64.4F to 89.6F) ambient						
Exterior Dimensions	33.3"W x 77.9" H x 38.9" F-B (84.6cm x 197.9cm x 94.0cm)	33.3"W x 77.9" H x 38.9" F-B (84.6cm x 197.9cm x 94.0cm)	33.3"W x 77.9" H x 38.9" F-B (84.6cm x 197.9cm x 94.0cm)				
Interior Dimensions	23.0"W x 51.5"H x 25.3" F-B (58.4cm x 130.8cm x 64.3cm)	23.0"W x 51.5"H x 25.3" F-B (58.4cm x 130.8cm x 64.3cm)	23.0"W x 51.5"H x 25.3" F-B (58.4cm x 130.8cm x 64.3cm)				
Capacity	17.3 cu. ft. (489.9 liters)						
Refrigeration	Two 1 HP (2545 BTUH each)	Two 1 HP (2545 BTUH each)					
Insulation	Non CFC, foamed-in-place urethane: 5.0" (12.7cm) cabinet; 4.5" (11.4 cm) door						
Electrical - nominal voltage ±10	120VAC, 60 Hz, 16.0 FLA Operating Range: 108VAC-130VAC	208-230VAC, 60 Hz, 12.0 FLA Operating Range: 208VAC-240VAC	230VAC, 50 Hz, 12.0 FLA Operating Range: 208VAC-240VAC				
Breaker Requirements		15 Amp, Dedicated Circuit, 15 Amp Time Delay Breaker	15 Amp, Dedicated Circuit, 15 Amp Time Delay Breaker				
Shipping Weight	830 lbs. (376kg)						

Number (Model)		ExF40086D (8927/ ExF40086SSD (6427)	ExF40086A (8928/ ExF40086SSA (6428)			
Temperature Range	-50°C(-58°F) to -86°C(-123°F) in an 18	BC to 32C * (64.4F to 89.6F) ambient				
Exterior Dimensions	40.8"W x 77.9" H x 38.9" F-B (103.6cm x 197.9cm x 94.0cm)	40.8"W x 77.9" H x 38.9" F-B (103.6cm x 197.9cm x 94.0cm)	40.8"W x 77.9" H x 38.9" F-B (103.6cm x 197.9cm x 94.0cm)			
Interior Dimensions 30.6"W x 51.5"H x 25.3" F-B (77.7cm x 130.8cm x 64.3cm)		30.6"W x 51.5"H x 25.3" F-B (77.7cm x 130.8cm x 64.3cm)	30.6"W x 51.5"H x 25.3" F-B (77.7cm x 130.8cm x 64.3cm)			
Capacity	23.0 cu. ft. (651.3 liters)					
Refrigeration	Two 1 HP (2545 BTUH each)	Two 1 HP (2545 BTUH each)				
Insulation	Non CFC, foamed-in-place urethane:	Non CFC, foamed-in-place urethane: 5.0" (12.7cm) cabinet; 4.5" (11.4 cm) door				
Electrical - nominal voltage ±10	230VAC, 50 Hz, 12.0 FLA Operating Range: 208VAC-240VAC	208-230VAC, 60 Hz, 12.0 FLA Operating Range: 208VAC-240VAC	120VAC, 60 Hz, 16.0 FLA Operating Range: 108VAC-130VAC			
Breaker Requirements	15 Amp Dedicated Circuit, 15 Amp Time Delay Breaker	15 Amp Dedicated Circuit, 15 Amp Time Delay Breaker	20 Amp Dedicated Circuit, 20 Amp Time Delay Breaker			
Shipping Weight	879 lbs. (399kg)					

Number (Model)	ExF60086D (8929/ ExF60086SSD (6429)	ExF60086V (8930/ ExF60086SSV (6430)			
Temperature Range	-50°C (-58°F) to -86°C (-123°F) in an 18C to 32C * (64.4F to 89.6F)				
Exterior Dimensions 46.8"W x 77.9" H x 38.9" F-B (118.9cm x 197.9cm x 94.0cm)		46.8"W x 77.9" H x 38.9" F-B (118.9cm x 197.9cm x 94.0cm)			
Interior Dimensions	36.6"W x 51.5"H x 27.0" F-B (93.0cm x 130.8cm x 68.6cm)	36.6"W x 51.5"H x 27.0" F-B (93.0cm x 130.8cm x 68.6cm)			
Capacity	28.0 cu. ft. (792,8 liters)	28.0 cu. ft. (792,8 liters)			
Refrigeration	Two 1 HP (2545 BTUH each)				
Insulation	Non-CFC, foamed-in-place urethane: 5.0" (12.7cm) cabinet; 4.5" (11.4 cr door				
Electrical - nominal voltage ±10	208-230VAC, 60 Hz, 12.0 FLA Operating Range: 208VAC-240VAC	230VAC, 50 Hz, 12.0 FLA Operating Range: 208VAC-240VAC			
Breaker Requirements	15 Amp Dedicated Circuit, 15 Amp Time Delay Breaker	15 Amp Dedicated Circuit, 15 Amp Time Delay Breaker			
Shipping Weight	1090 lbs. (494kg)	1090lbs. (494kg)			

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Double Door Units

Model	ExF21686D (968/ ExF21686SSD (5968)
Temperature Range	-50°C (-58°F) to -86°C (-123°F) in an 18C to 32C * (64.4F to 89.6F) ambient
Exterior Dimensions	33.3"W x 77.9" H x 32.9" F-B (84.6cm x 197.9cm x 83.6cm)
Interior Dimensions	23.0"W x 51.5"H x 19.3" F-B (58.4cm x 130.8cm x 49.0cm)
Capacity	13.0 cu. ft. (368.1 liters)
Refrigeration	Two 1 HP (2545 BTUH each)
Insulation	Non CFC, foamed-in-place urethane: 5.0" (12.7cm) cabinet; 4.5" (11.4 cm) door
Electrical- nominal voltage ±10%	208-230VAC, 60 Hz, 12.0 FLA Operating Range: 208VAC-230VAC
Breaker Requirements	15 Amp, Dedicated Circuit, 15 Amp Time Delay Breaker
Shipping Weight	696 lbs. (316 kg)

Model	ExF28886D (969/ ExF28886SSD (5969)	ExF36086D (970/ ExF36086SSD (5970)			
Temperature Range	-50°C (-58°F) to -86°C (-123°F) in an 18C to 32C * (64.4				
Exterior Dimensions	33.3"W x 77.9" H x 38.9" F-B (84.6cm x 197.9cm x 94.0cm)	40.8"W x 77.9" H x 38.9" F-B (103.6cm x 197.9cm x 94.0cm)			
Interior Dimensions	23.0"W x 51.5"H x 25.3" F-B (84.6cm x 130.8cm x 64.3cm)	30.6"W x 51.5"H x 25.3" F-B (77.7cm x 130.8cm x 64.3cm)			
Capacity	17.3 cu. ft. (489.9 liters)	23.0 cu. ft. (651.3 liters)			
Refrigeration	Two 1 HP (2545 BTUH each)				
Insulation	Non CFC, foamed-in-place urethane: door	5.0" (12.7cm) cabinet; 4.5" (11.4 cm)			
Electrical- nominal voltage ±10%	208-230VAC, 60 Hz, 12.0 FLA Operating Range: 208VAC-230VAC	208-230VAC, 60 Hz, 12.0 FLA Operating Range: 208VAC-240VAC			
Breaker Requirements	15 Amp, Dedicated Circuit, 15 Amp Time Delay Breaker	15 Amp, Dedicated Circuit, 15 Amp Time Delay Breaker			
Shipping Weight	763 lbs. (346 kg)	900 lbs. (408 kg)			

Section 6Specifications

Certifications

Declaration of Conformity is available from the factory

Safety Specifications

Indoor Use Only
Altitude - up to 2,000 meters
Temperature - 5°C to 43°C
Humidity - Maximum RH 80% for temperatures up to 31°C, decreasing linearly to 50% RH at 40°C
Mains Supply Fluctuations - Mains supply voltage fluctuations not to exceed ±10% of the nominal voltage
Installation Category II ¹
Pollution Degree 2 ²
Class of Equipment I

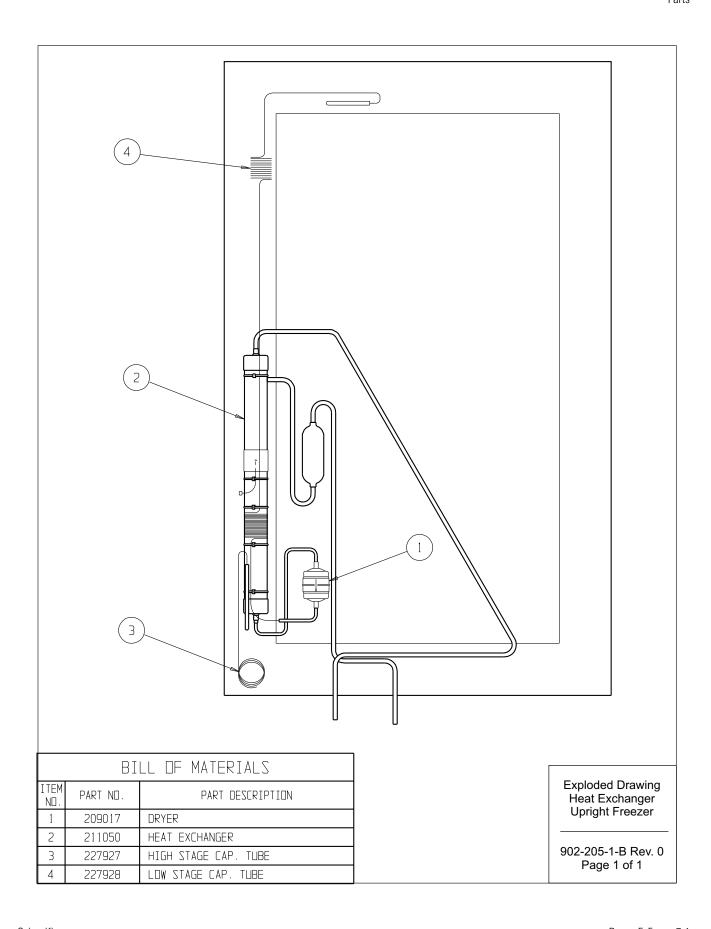
Intended Use

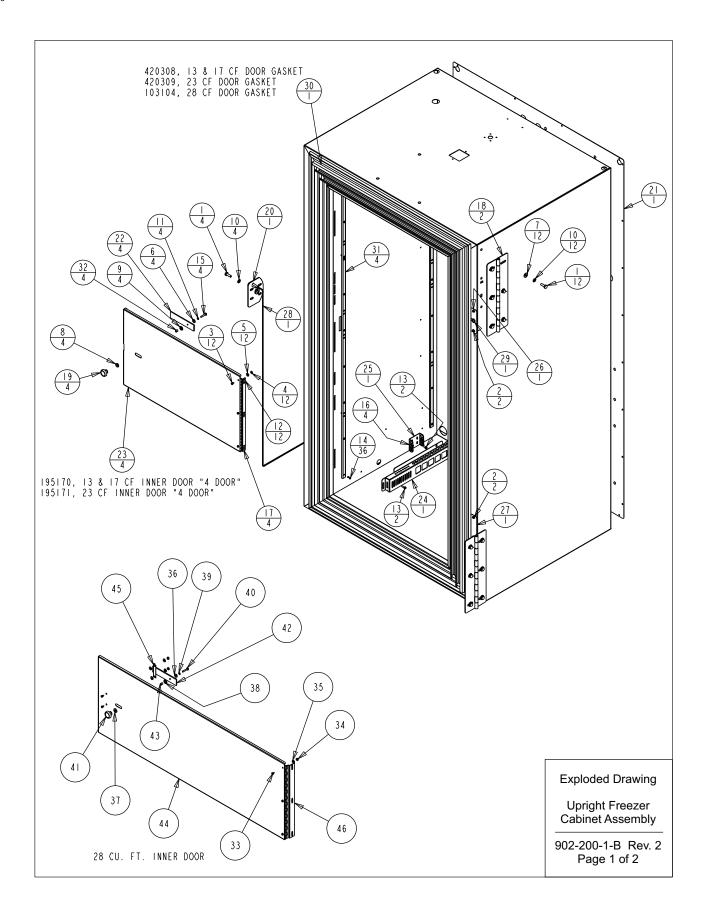
This product is intended for use as a General Purpose Laboratory Freezer for storing samples or inventory between -40 and -86C. This unit is not intended for use in an explosive environment, nor to be used for the storage of flammable inventory. This unit is not intended for use in a Class II medical application as defined by Title 21 of the Federal Code of Regulations.

6-4 Revco ExF Thermo Scientific

¹ Installation category (overvoltage category) defines the level of transient overvoltage which the instrument is designed to withstand safely. It depends on the nature of the electricity supply and its overvoltage protection means. For example, in CAT II which is the category used for instruments in installations supplied from a supply comparable to public mains such as hospital and research laboratories and most industrial laboratories, the expected transient overvoltage is 2500V for a 230V supply and 1500V for a 120V supply.

² Pollution degree describes the amount of conductive pollution present in the operating environment. Pollution degree 2 assumes that normally only non-conductive pollution such as dust occurs with the exception of occasional conductivity caused by condensation.



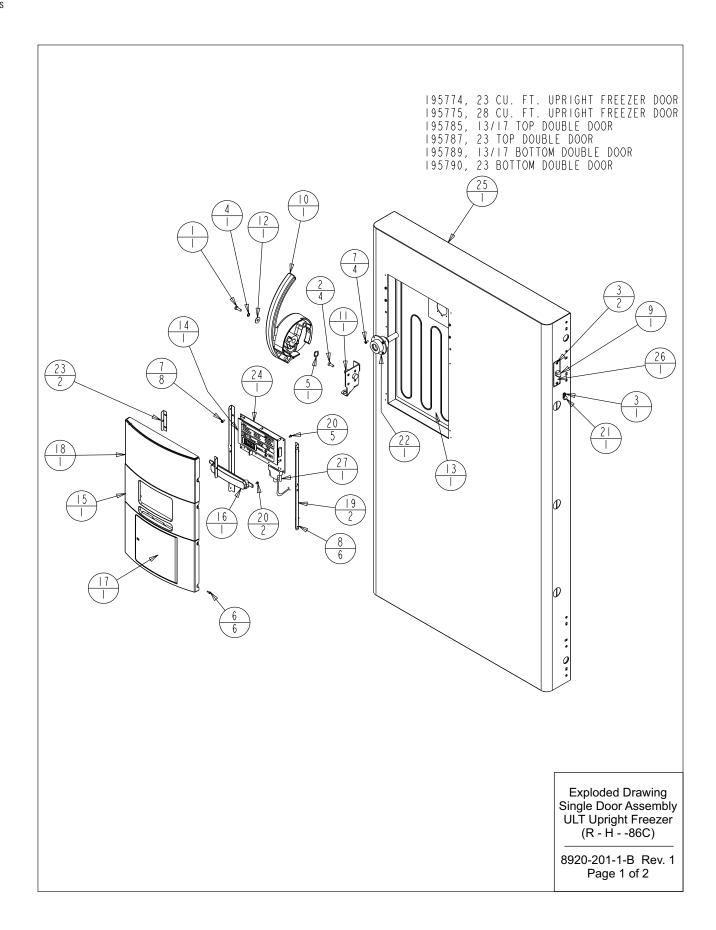


7-2 Revco ExF Thermo Scientific

	REV	ECN NO.	DATE	BY	CAD	APPD	DESCRIPTION OF REVISION
	0	FR-2202	06-16-11	KDG	KDG	DRP	RELEASED FOR PRODUCTION/LIB. CAP
	1	FR-2409	10-10-12	A JC	KDG	DRP	RELEASE 8, CHANGE 121069 TO 121099
1	2	FR-2574	01-03-14	MAM	KDG	ccs	PILASTER MOUNTING, SCREWS TO POP RIVETS

	BILL OF MATERIALS						
ITEM NO.	PART NO.	PART DESCRIPTION					
1	20003	1/4-20 X 3/4 SS HH CAP SCREW					
2	22053	#8-32 X I/2 SS PHP SCREW					
3	22115	#6-32 X I/4 SS PHP SCREW					
4	23009	#6-32 SS HEX NUT					
5	23020	#6 SS FLAT WASHER					
6	23021	#8 SS FLAT WASHER					
7	23023	1/4 SS FLAT WASHER					
8	23043	NYLON FLAT WASHER					
9	23044	1/4" NYLON SHOULDER WASHER					
10	23062	1/4 SS EXT TOOTH LOCKWASHER					
11	23080	#8 SS SPRING LOCKWASHER					
12	24032	#8-32 X 3/8 SS PHP SCREW F POINT					
13	24042	#8-32 X I/2 SS PHP SCREW F POINT					
14	25018	I/8 X I/4 SS POP RIVET					
15	59008	#8-32 X 7/8 SS PHP SCREW					
16	114020	5/8" X I/2" ID GROMMET					
17	116077	FRONT PANEL HINGE					
18	116092	EXTERIOR FREEZER DOOR HINGE					
19	120400	BLACK PLASTIC KNOB					
20	121099	FRZ CAM LATCH STRIKE					
21	189921	EXTERIOR BACK 13 & 17					
22	195169	LATCH TAB					
23	195170	13/17 CU. FT. INNER DOOR					
24	195866	PROBE GUARD					
25	195867	PROBE MOUNT					
26	195874	CABINET CABLE COVER PLATE					
27	195879	CABINET CABLE BLANK COVER PLATE					
28	195900	MAGNETIC SWITCH					
29	330010	1/2" SPLIT SNAP BUSHING					
30	420308	13 & 17 CU. FT. SINGLE DOOR FRAME GASKET					
31	500177	PILSATER STRIPS					
32	515083	I/4 DIA. X I/4L SS SPACER					
33	22115	#6-32 X I/4 SS PHP SCREW					
34	23009	#6-32 SS HEX NUT					
35	23020	#6 SS FLAT WASHER					
36	23021	#8 SS FLAT WASHER					
37	23043	NYLON FLAT WASHER					
38	23044	1/4" NYLON SHOULDER WASHER					
39	23080	#8 SS SPRING LOCKWASHER					
40	59008	#8-32 X 7/8 SS PHP SCREW					
41	120400	BLACK PLASTIC KNOB					
42	195169	LATCH TAB					
43	515083	1/4 DIA. X 1/4L SS SPACER					
44	1950217	28 CU. FT. INNER DOOR					
45	1950218	28 CU. FT. INNER DOOR LATCH GUIDE					
46	116090	FRONT PANEL HINGE					

THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND SUCH INFORMATION IS NOT TO	MODEL/PART NAME: UP-RIGHT FREEZER				Franks de d Danssin a	
BE DISCLOSED TO OTHERS FOR ANY PURPOSE NOR USED FOR MANUFACTURING PURPOSE WITHOUT		UP-RIGHT F	Exploded Drawing			
WRITTEN PERMISSION FROM THERMO FISHER SCIENTIFIC	DWN: KDG	CAD: KDG	APPD: MAH	DATE: 06-15-11	SCALE: 0.094	Upright Freezer
	MATERIAL: N/A				Cabinet Assembly	
Thermo Fisher	PAINT: N/A					000 000 4 B B 0
SCIENTIFIC	TOLERANCE UI	ILESS OTHERWI DECIMAL:	SE SPECIFIED	DRAWING NU		902-200-1-B Rev. 2 Page 2 of 2
BOX 649, MARIETTA, OHIO 45750	ANULES:	DECIMAL:	. x x x =士 . x x x =士	902-20	0 - I B	raye 2 01 2

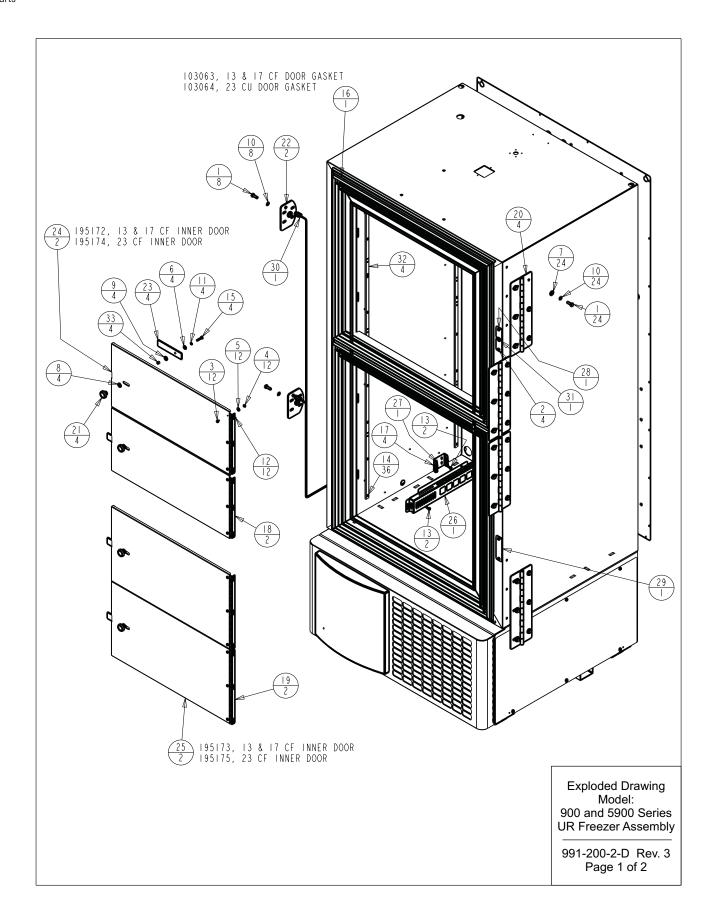


7-4 Revco ExF Thermo Scientific

REV	ECN NO.	DATE	ВΥ	CAD	APPD	DESCRIPTION OF REVISION
0	FR-2202	06-10-11	SKS	KDG	DRP	RELEASED FOR PRODUCTION/LIB. CAP
	FR-2202	10-10-11	SKS	KDG	CCS	REFERENCE DOUBLE DOOR STK NOS

		BILL OF MATERIALS
ITEM NO.	PART NO.	PART DESCRIPTION
	20003	I/4-20 X 3/4 SS HH CAP SCREW
2	20058	#1/4-20 X 3/4 SS FHP UC SCREW
3	22053	#8-32 X I/2 SS PHP SCREW
4	23033	I/4 SS INTERNAL TOOTH LOCK WASHER
5	23057	5/8 WAVE WASHER
6	24016	#6 X I/2" SS PHP SCREW AB POINT
7	24032	#8-32 X 3/8 SS PHP SCREW F POINT
8	25040	#6 U SPEED NUT STL. STL.
9	30033	RIGHT ANGLE STRAIN RELIEF
10	121088	FINISHED HANDLE/LATCH ASSEMBLY
	121091	FREEZER CAM LATCH MOUNT
12	121092	.856" OD FLAT WASHER
13	132114	HEATER, 3W, I4VDC
4	140416	CONTROL PANEL ASSEMBLY
15	180357	CONTROL CENTER DISPLAY BEZEL "GRAY"
16	180358	BACK-UP SYSTEM BLANK PANEL "GRAY"
17	180359	CONTROL CENTER RECORDER BLANK "GRAY"
18	180361	CONTROL BLANK PANEL "GRAY"
19	195837	MOUNTING ANGLE FOR 180305
20	590027	#6-32 X I/4 SS PHP EXT SEMS SCREW
21	600085	5/16 NYLON CABLE CLAMP
22	1950069	HEATED VACUUM RELIEF PORT
23	1950492	MOUNTING ANGLE
24	191956_	FREEZER DISPLAY BOARD
25	195773	13 &17 CU. FT. UPRIGHT FREEZER DOOR
26	195830	UPRIGHT DOOR WIREWAY COVER PLATE
27	430336	I5 FT, RS-232 CABLE 25 POS.

THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND SUCH INFORMATION IS NOT TO BE DISCLOSED TO OTHERS FOR ANY PURPOSE NOR USED FOR MANUFACTURING PURPOSE WITHOUT WRITTEN PERMISSION FROM THERMO FISHER SCIENTIFIC		SINGLE DOOF	R BOM ASSEMB	LY (R-H-86)	SCALE:	0.094	Exploded Drawing Single Door Assembly ULT Upright Freezer
7 1	MATERIAL: I	N/A						(R - H86C)
Thermo Fisher	PAINT: N/A							0000 004 4 B B 4
SCIENTIFIC		ILESS OTHERWI			DRAWING NU	JMB E R	SIZE	8920-201-1-B Rev. 1 Page 2 of 2
BOX 649, MARIETTA, OHIO 45750	ANGLES:	DECIMAL:	. X X =± . x x x =±	8	920-20) -	В	Page 2 of 2

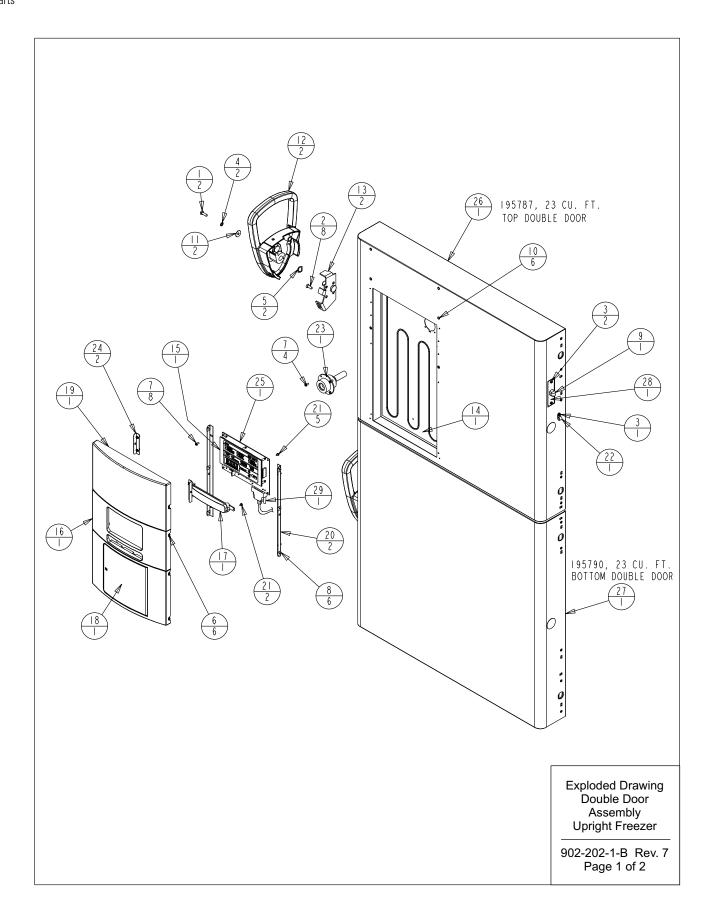


7-6 Revco ExF Thermo Scientific

REV	ECN NO.	DATE	ВΥ	CAD	APPD	DESCRIPTION OF REVISION
1	FR-2409	10-11-12	AJC	KDG	DRP	RELEASE 8, CHANGE 121069 TO 121099
2	FR-2574	01-03-14	MAM	KDG	DRP	PILASTER MOUNTING, SCREWS TO POP RIVETS
3	FR-2603	02-18-14	CRM	KDG	CCS	(2) CENTER DD HINGES, 116093 TO 116092

	ВІ	LL OF MATERIALS								
ITEM NO.	PART NO.	PART DESCRIPTION								
- 1	20003	1/4-20 X 3/4 SS HH CAP SCREW								
2	22053	#8-32 X I/2 SS PHP SCREW								
3	22115	#6-32 X I/4 SS PHP SCREW								
4	23009	#6-32 SS HEX NUT								
5	23020	#6 SS FLAT WASHER								
6	23021	#8 SS FLAT WASHER								
7	23023	1/4 SS FLAT WASHER								
8	23043	NYLON FLAT WASHER								
9	23044	I/4" NYLON SHOULDER WASHER								
10	23062	1/4 SS EXT TOOTH LOCKWASHER								
П	23080	#8 SS SPRING LOCKWASHER								
12	24032	#8-32 X 3/8 SS PHP SCREW F POINT								
13	24042	#8-32 X I/2 SS PHP SCREW F POINT								
14	25018	I/8 X I/4 SS POP RIVET								
15	59008	#8-32 X 7/8 SS PHP SCREW								
16	103063	DOUBLE DOOR FRAME GASKET								
17	114020	5/8" X I/2" ID GROMMET								
18	116069	FRONT PANEL HINGE								
19	116077	FRONT PANEL HINGE								
20	116092	EXTERIOR FREEZER DOOR HINGE								
21	120400	BLACK PLASTIC KNOB								
22	121099	FRZ CAM LATCH STRIKE								
23	195169	LATCH TAB								
24	195172	13/17 CU. FT. INNER DOOR, TOP								
25	195173	23 CU. FT. INNER DOOR, TOP								
26	195866	PROBE GUARD								
27	195867	PROBE MOUNT								
28	195874	CABINET CABLE COVER PLATE								
29	195879	CABINET CABLE BLANK COVER PLATE								
30	195900	MAGNETIC SWITCH								
31	330010	1/2" SPLIT SNAP BUSHING								
32	500177	PILSATER STRIPS								
33	515083	I/4 DIA. X I/4L SS SPACER								

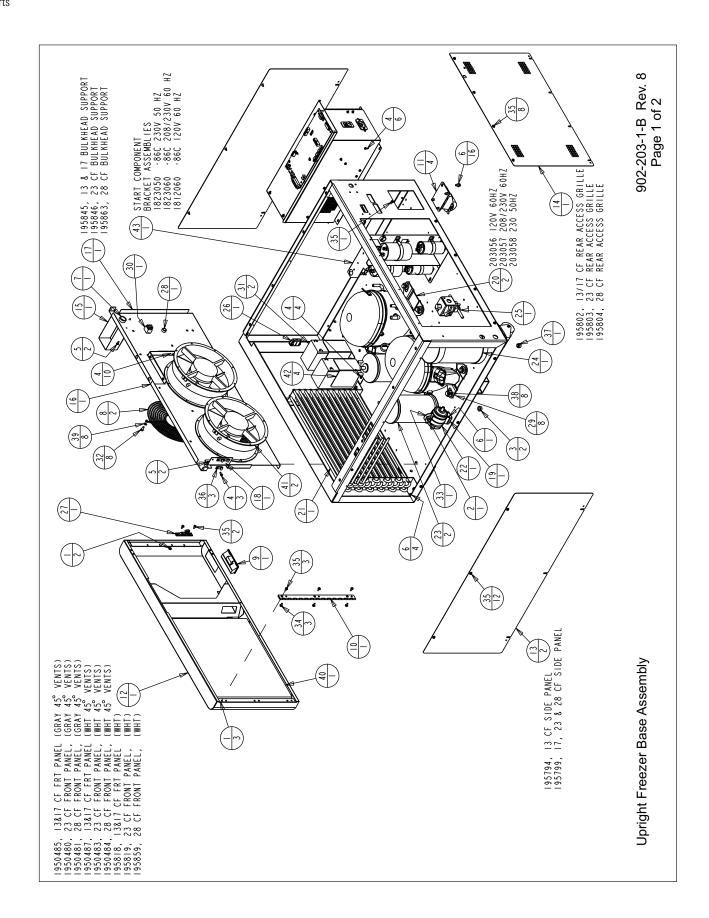
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The common Fields and	MATERIAL:	N/A	UR Freezer Assembly				
Thermo Fisher	PAINT: N/A		001 200 2 D Dov 2				
SCIENTIFIC		NLESS OTHERWI	SIZE	991-200-2-D Rev. 3 Page 2 of 2			
BOX 649, MARIETTA, OHIO 45750	ANGLES:	DECIMAL:	. X X =± . x x x =±	991-20	0 - 2	В	Faye 2 01 2



7-8 Revco ExF Thermo Scientific

			FR-1673 O6-06-03 DHG	PDK LDN REVISED pdk LDN CORRECTE KDG LDN ADD KDG LDN REF. DO	SCRIPTION OF REVISION CONTROL PANEL FASTENERS D CONTROL PANEL STK NUMBE ED VACUUM RELIEF PORT OR FOR 996,997,998 MODELS
	BILL	OF MATERIALS	6 FR-2202 06-13-11 KDG	KDG DRP UPDATED	91803 TO 191956, ROHS ENCL) PER LIBERTY CAP PROJECT , CHG. 121089 HANDLE TO 12109
NO.	PART NO.	PART DESCRIPTION		MDO CC2 MELENSE 8	, CHG. 121089 HANDLE TO 1210
1	20003	1/4-20 X 3/4 SS HH CAP	SCREW		
2	20058	#1/4-20 X 3/4 SS FHP UC	SCREW		
3	22053	#8-32 X 1/2 SS PHP SCRE	W		
4	23033	I/4 SS INTERNAL TOOTH L	OCK WASHER		
5	23057	5/8 WAVE WASHER			
6	24016	#6 X I/2" SS PHP SCREW	AB POINT		
7	24032	#8-32 X 3/8 SS PHP SCRE	W F POINT		
8	25040	#6 U SPEED NUT STL. STL			
9	30033	RIGHT ANGLE STRAIN RELI	EF		
10	111028	TINNERMAN TUBULAR SPEED	CLIP		
11	121092	.856" OD FLAT WASHER			
12	121098	FINISHED HANDLE/LATCH A	ASSEMBLY "WHT"		
13	121102	CAM LATCH MOUNT			
14	132114	HEATER, 3W, 14VDC			
15	140291	CONTROL PANEL ASSEMBLY			
16	180305	CONTROL CENTER DISPLAY	BEZEL "SID BLU"		
17	180306	THERMO BACK-UP SYSTEM E	BLANK PANEL "SID BLUE"		
18	180308	CONTROL CENTER RECORDER	R BLANK "SID BLU"		
19	180360	CONTROL BLANK PANEL "SI	D BLUE"		
20	195837	MOUNTING ANGLE FOR 1803	305		
21	590027	#6-32 X I/4 SS PHP EXT	SEMS SCREW		
22	600085	5/16 NYLON CABLE CLAMP			
23	1950069	HEATED VACUUM RELIEF PO)RT		
24	1950492	MOUNTING ANGLE			
25	191956_	FREEZER DISPLAY BOARD			
26	195785	13/17 CF TOP DOUBLE DOC)R		
27	195789	13/17 CF BOTTOM DOUBLE	DOOR		
28	195830	UPRIGHT DOOR WIREWAY CO	OVER PLATE		
29	430336	15 FT, RS-232 CABLE 25	POS.		
NFORMATION E DISCLOSISED FOR RITTEN PER		MATION IS NOT TO ANY PURPOSE NOR PURPOSE WITHOUT D'FISHER SCIENTIFIC DWN: PDK CAD: P	JLT UP-RIGHT SERIES FREEZER JBLE DOOR BOM ASSEMBLY DK APPD: MAH DATE: 11-05-02	SCALE: 0.094	Exploded Drawing Double Door Assembly Upright Freezer
s c	PrmoFís I E N T I F , MARIETTA, OHIO 45	TOLERANCE UNLESS OTH ANGLES: DEC	HERWISE SPECIFIED DRAWING I MAL: .XX:± .xxx:± 902-21		902-202-1-B Rev. 7 Page 2 of 2

Thermo Scientific Revco ExF 7-9



7-10 Revco ExF Thermo Scientific

							1 L	N N	. 2	15	32	33	34	35	36	37	\$ 8	39	40	4	42	43									
BILL OF MATERIALS	PART DESCRIPTION	#8-32 ZP LKWASH HEX NUT	1/4-20 ZP LKWASH HEX NUT	3/8-16 ZP LKWASH HEX NUT	#8 X 1/2" TEKS SCREW	#8-32 X 3/8 SS PHP SCREW F POINT	1/4-20 X 1/2 SELF TAPPING SCREW	I" SNAP BUSHING	10" WIRE FAN GUARD	BLACK ABS PLASTIC PULL	FRONT PANEL HINGE	DUAL WHEEL CASTER	13817 CU. FT. UR FRZ BASE FRONT PNL	SIDE PANEL 17, 23 AND 28 CU. FT. UPRIGHT	13/17 REAR ACCESS GRILLE	MULLION/DOOR SWITCH WIRE COVER	UR FRZ FAN BULKHEAD	13817 CU. FT. FAN BULKHEAD SUPPORT	REFRIGERATION LINE SUPPORT BRACKET	2" RIGID HANGER	UPRIGHT COMPRESSOR 208/230V 60HZ	REFRIGERATION CONDENSER	LIQUID LINE FILTER DRYER WITH ACCESS PORT	OIL SEPARATOR	10.000" H X 5.000" DIA. EXPANSION TANK	120V - 50/60 HZ SOLENOID VALVE	LATCH CATCH, PART OF 319388 ASSEMBLY	LATCH KEEPER, PART OF 319388 ASSEMBLY	5/8" SNAP BUSHING	RUBBER MOUNT FOOT EMBRACO	MINI SNAP-IN POWER SWITCH
	PART NO.	23002	23011	23013	24030	24032	24038	30016	108020	115032	116115	120011	195746	195799	195802	195829	195844	195845	195882	200126	203057	204009	209020	214006	214018	220626	319388	319388	330002	350096	360248
	ITEM NO.	_	2	3	4	5	9	7	80	6	0_	Ξ	12	23	14	1.5	91	1.1	8	61	20	21	22	23	24	25	56	27	28	59	30

#8-32 X 3/8 SS PHP EXT SEMS SCREW W/PATCH

#8-32 X 3/8 SS PHP EXT SEMS SCREW

#12-24 X 1/2 SS HH CAP SCREW 1/4-20 X 1"L ZP CARRIAGE BOLT

550043 590020 590029 BOL T

5/16-18 X 1.75 SS HH SHOULDER

#12 SS EXT TOOTH LOCKWASHER

3/8-16 NYLON INSERT LOCK NUT

1/4 ALUM CLAMP W/LINER

600080 610053 680030

SEALED LEAD ACID BATTERY - 12 VOLT

400159

PART DESCRIPTION

9

PART

(cont.)

MATERIALS

96

BILL

URIGHT FREEZER START COMPONENT BRACKET ASSY.

120230-01-2

BATTERY MOUNTING BRACKET

10" TUBEAXIAL FAN, 115V

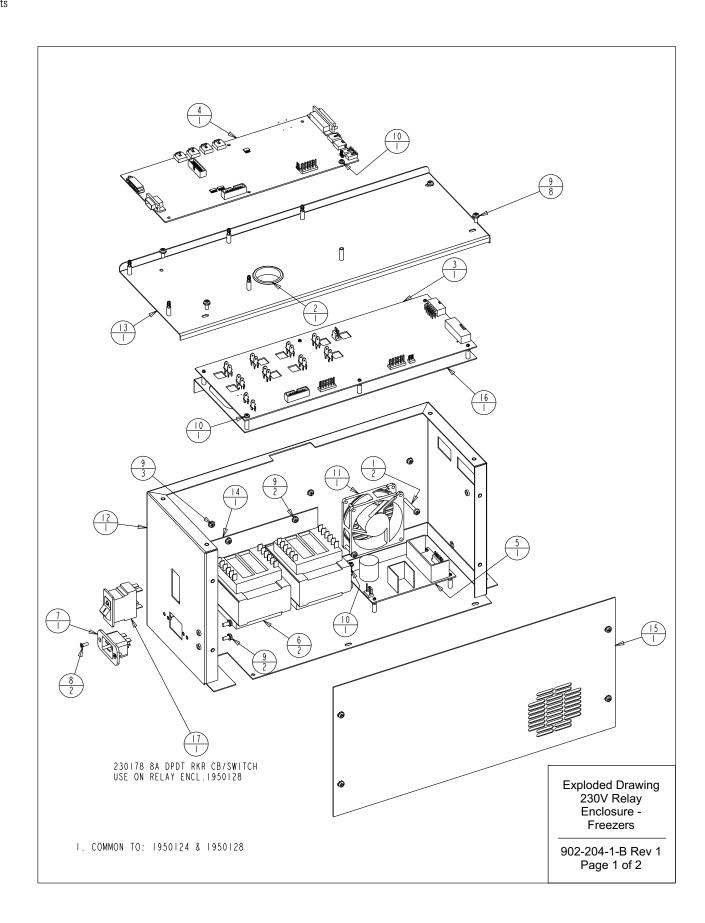
900113

AIR FILTER

760203

730087

Upright Freezer Base Assembly (F - TS - R - H - I -86)

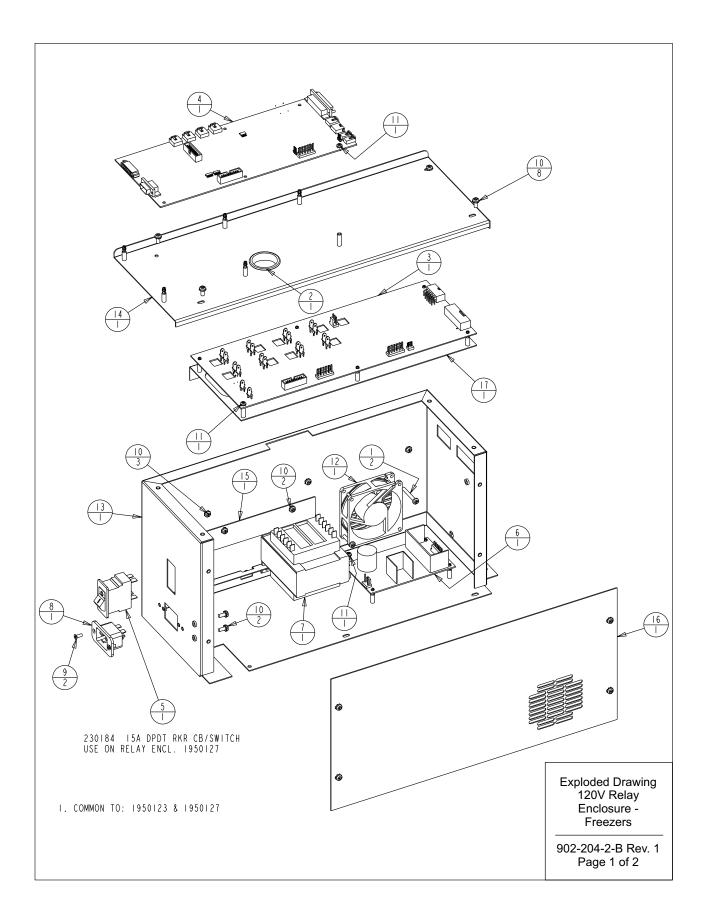


7-12 Revco ExF Thermo Scientific

REV	ECN NO.	DATE	ВҮ	CAD	APPD	DESCRIPTION OF REVISION
0	FR-2202	06-23-11	KDG	KDG	DRP	RELEASED FOR PRODUCTION / REL.6
1	FR-2409	10-10-12	AJC	KDG	ccs	REMOVED 1950122 & 1950126 LOW END BOXES

	E	BILL OF MATERIALS							
ITEM NO.	PART NO.	PART DESCRIPTION							
1	22143	#8-32 x I-I/4 SS PHP SCREW							
2	30077	I-I/2" SNAP BUSHING							
3	191923	HIGH VOLTAGE BOARD 230V							
4	191989	MICRO BOARD (HIGH END)							
5	400165	SWITCHER BOARD							
6	420090	175V TRANSFORMER							
7	460169	POWER INLET, 16/20A							
8	490009	#6-32 X 3/8 SS FHP UC SCREW							
9	590020	#8-32 X 3/8 SS PHP EXT SEMS SCREW							
10	590027	#6-32 X I/4 SS PHP EXT SEMS SCREW							
11	900134	TUBEAXIAL FAN, 30 CFM, 12V							
12	195631-16-1	RELAY ENCLOSURE SPOTWELD SUB-ASSEMBLY							
13	195631-16-4	RELAY ENCLOSURE COVER/191656 SUPPORT							
4	195631-31-3	TRANSFORMER HOLD DOWN							
15	195631-31-5	RELAY ENCLOSURE COVER (MAIN)							
16	195730-16-1	191658 SUPPORT BRACKET SUB-ASSEMBLY							
17	230184	I5A DPDT SWITCH/CIRCUIT BKR							

INFORMATION AND SUCH INFORMATION IS NOT TO BE DISCLOSED TO OTHERS FOR ANY PURPOSE NOR		NAME: RELAY				Exploded Drawing
USED FOR MANUFACTURING PURPOSE WITHOUT WRITTEN PERMISSION FROM THERMO FISHER SCIENTIFIC	DWN: KDG	CAD: KDG	APPD: DRP	DATE: 06-23-11	SCALE: 0.250	230V Relay Enclosure -
	MATERIAL:	-	Freezers			
	PAINT: N/A		000 004 4 B B 4			
SCIENTIFIC	TOLERANCE UN ANGLES:	ILESS OTHERWI	902-204-1-B Rev 1 Page 2 of 2			
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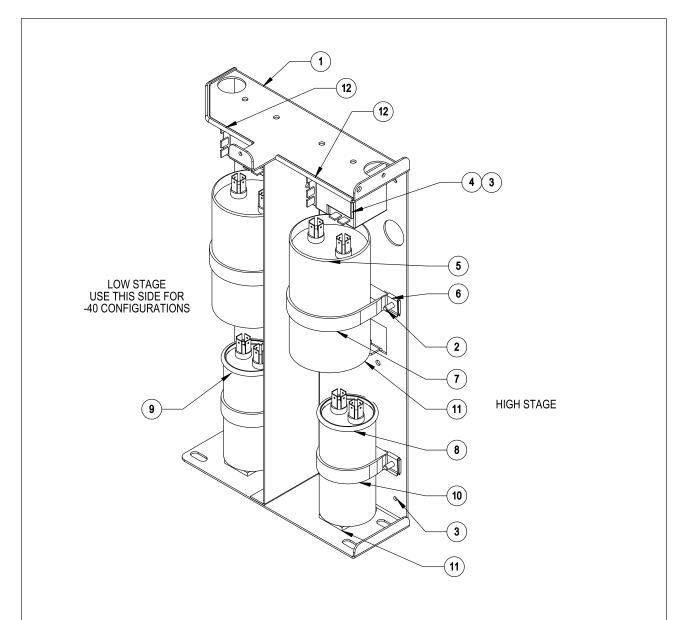


7-14 Revco ExF Thermo Scientific

REV	ECN NO.	DATE	ВΥ	CAD	APPD	DESCRIPTION OF REVISION
0	FR-2202	06-23-11	KDG	KDG	DRP	RELEASED FOR PRODUCTION / REL. 6
	FR-2409	10-10-12	AJC	KDG	ccs	REMOVED 1950121 & 1950125 LOW END BOXES

	BILL OF MATERIALS						
NO. PART NO.		PART DESCRIPTION					
- 1	22143	#8-32 x I-I/4 SS PHP SCREW					
2	30077	I-I/2" SNAP BUSHING					
3	191932	HIGH VOLTAGE BOARD 120V					
4	191989	MICRO BOARD (HIGH END)					
5	230183	20A DPDT SWITCH/CIRCUIT BKR					
6	400165	SWITCHER BOARD					
7	420065	175V TRANSFORMER					
8	460169	POWER INLET, 16/20A					
9	490009	#6-32 X 3/8 SS FHP UC SCREW					
10	590020	#8-32 X 3/8 SS PHP EXT SEMS SCREW					
П	590027	#6-32 X I/4 SS PHP EXT SEMS SCREW					
12	900134	TUBEAXIAL FAN, 30 CFM, 12V					
13	195631-16-1	RELAY ENCLOSURE SPOTWELD SUB-ASSEMBLY					
4	195631-16-4	RELAY ENCLOSURE COVER/191656 SUPPORT					
15	195631-31-3	TRANSFORMER HOLD DOWN					
16	195631-31-5	RELAY ENCLOSURE COVER (MAIN)					
17	195730-16-1	191658 SUPPORT BRACKET SUB-ASSEMBLY					

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NOTES:

SEE PSS 8602-724-012 FOR ASSEMBLY WIRING AND OTHER DETAILS.
AFTER ATTACHING NOMEX COVER (250138) WITH SCREWS (590029), STICK ESD LABEL (220555) TO OUTSIDE OF COVER.
IDENTIFY EACH ASSEMBLY WITH LABELS ON THE BOTTOM AND BACK THAT INCLUDE THE FOLLOWING:
FIRST LINE - ASSEMBLY NUMBER AND REVISION
SECOND LINE - BAR CODE OF ASSEMBLY AND REVISION
THIRD LINE - UNIQUE SERIAL NUMBER INCLUDING DATE OF MANUFACTURE IN THE FOLLOWING FORMAT AND ORDER:
THREE LETTER MANUFACTURING SITE, TWO DIGIT YEAR MANUFACTURED, TWO DIGIT WEEK MANUFACTURED FOLLOWED
BY A UNIQUE FOUR DIGIT NUMBER.
FOURTH LINE - BAR CODE OF UNIQUE SERIAL NUMBER.
FIFTH LINE - ASSEMBLY DESCRIPTION IN THE FOLLOWING FORMAT: UPRIGHT, TEMPERATURE, VOLTAGE AND FREQUENCY.

Exploded Drawing Upright Freezer Start Component Relay Enclosure Assembly

120320-01-2-B Rev. 7 Page 1 of 2

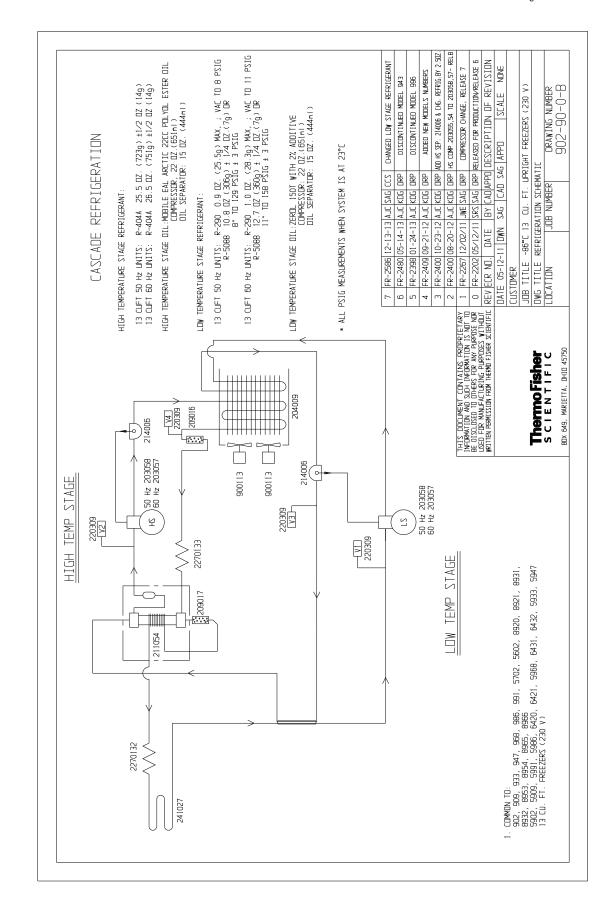
7-16 Revco ExF Thermo Scientific

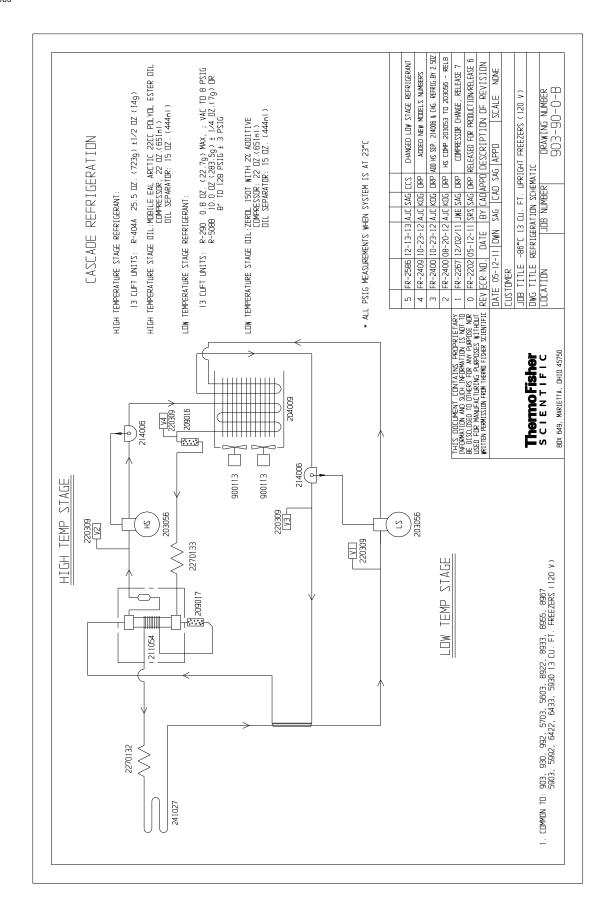
REV	ECN NO.	DATE	BY	CAD	APPD	DESCRIPTION OF REVISION
2	FR-2267	02-23-12	JWE	SAG	DRP	REPLACED PTCR WITH HARD START COMPONENTS
3	FR-2310	03-15-12	AJC	SAG	DRP	ADDED EDGE GUARD, MADE HARDWARE CHANGES
4	FR-2361	05-08-12	MAM	KDG	DRP	CHG. LOW STAGE RUN CAP FOR 1823060 CONFIG.
5	FR-2386	08-29-12	AJC	KDG	DRP	CLARIFIED 230V 60 Hz UNITS AS 208/230V 60 Hz
6	FR-2499	07-31-13	AJC	SAG	DRP	CHANGED -40 BRACKET ASSEMBLIES
7	FR-2575	11-13-13	SJN	SAG	ccs	300451 WAS 512060

	UPRIGHT FREEZER START COMPONENT BRACKET ASSEMBLIES							
	ITEM DESCRIPTION		1823050 -86C 230V 50 Hz	1823060 -86C 208/230V 60Hz	1812060 -86C 120V 60 Hz	1445230 -40C 230V 50 Hz	146230 -40C 208/230V 60Hz	146120 -40C 120V 60 Hz
	1 COMPONENT BRACKET		120230	120230	120230	120230	120230	120230
	2	#8 X 1/2 PHP TYPE AB	24021 (4)	24021 (4)	24021 (4)	24021 (2)	24021(2)	24021 (2)
	3	8-32 X 3/8 SCREW	590020 (4)	590020 (4)	590020 (4)	590020 (2)	590020 (2)	590020 (2)
	4	START RELAY	523050 (2)	523060 (2)	300451 (2)	300445 (1)	300432 (1)	300431 (1)
	5	START CAPACITOR	623050 (2)	623060 (2)	612060 (2)	170236 (1)	170154 (1)	170154 (1)
	6	#8 SPEED NUT, S.S.	327675 (4)	327675 (4)	327675 (4)	327675 (2)	327675 (2)	327675 (2)
	7A	2.5" VINYL COATED STRAP	N/A	N/A	600106 (4)	N/A	N/A	600106 (2)
	7B	2" VINYL COATED STRAP	600108 (2)	600108 (2)	N/A	600108 (1)	600108 (1)	N/A
	8	RUN CAPACITOR	223050	223060	212060	N/A	N/A	N/A
	9	RUN CAPACITOR	223050	223050	212060	170097 (1)	170226 (1)	170224 (1)
	10	1.75" VINYL COATED STRAP	600107 (2)	600107 (2)	SEE 7A	600107 (1)	600107 (1)	SEE 7A
	11	NEOPRENE TAPE 1/8" X 1" X 2"	28003 (4)	28003 (4)	28003 (4)	28003 (2)	28003 (2)	28003 (2)
	12	EDGE GUARD (CUT TO LENGTH)	114012	114012	114012	114012	114012	114012
NOT SHOWN *	13	ULT MAIN HARNESS (REFERENCE ONLY)	350092	350092	350092	350093	350093	350093
NOT SHOWN	14	ENCLOSURE LOW STAGE HARNESS	350108	350108	350108	350108	350108	350108
NOT SHOWN	15	ENCLOSURE HIGH STAGE HARNESS	350107	350107	350107	N/A	N/A	N/A
NOT SHOWN	16	NOMEX COVER	250138	250138	250138	250138	250138	250138
NOT SHOWN	17	ESD WARNING LABEL	220555 (2)	220555 (2)	220555 (2)	220555 (2)	220555 (2)	220555 (2)
NOT SHOWN, SEE NOTE 3	18	IDENTIFICATION LABEL	823050 (2)	823060 (2)	812060 (2)	423050 (2)	423060 (2)	412060 (2)

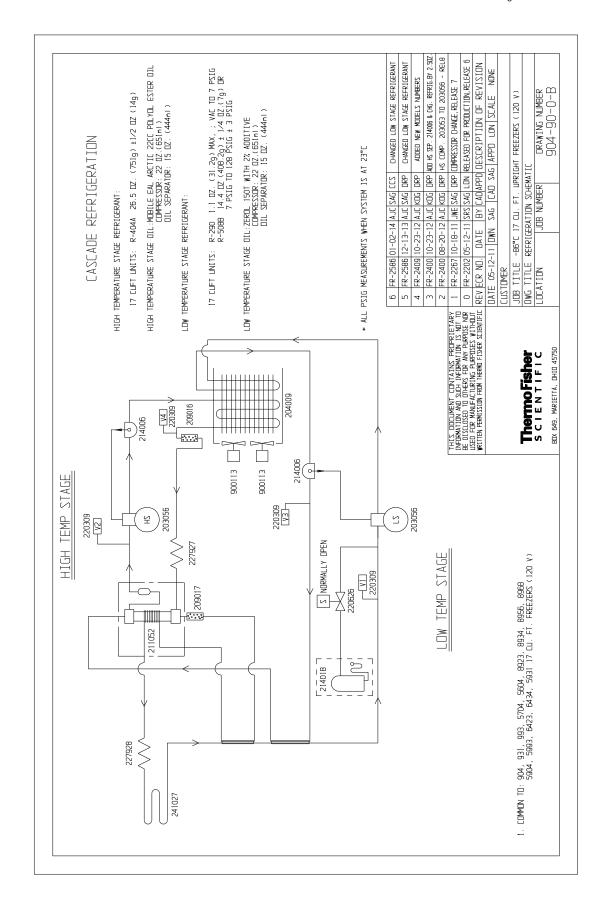
^{*} THE ULT MAIN HARNESS IS LISTED FOR INFORMATION ONLY. IT IS NOT PART OF THIS ASSEMBLY.

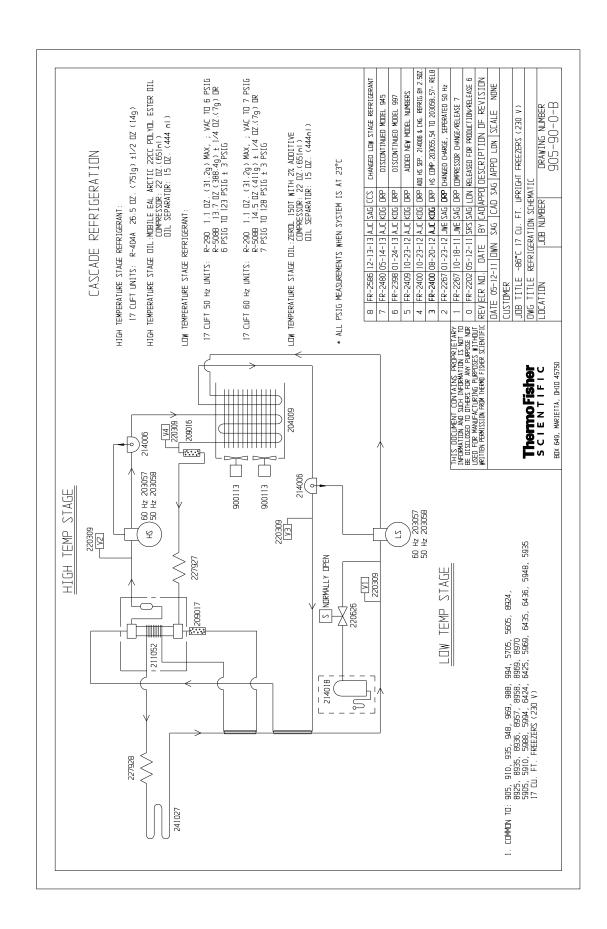
THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND SUCH INFORMATION IS NOT TO BE DECLOSED TO OTHERS FOR ANY PURPOSE NOR DWG TITLE: UPRIGHT FREEZER START COMPONENT ENCLOSURE ASSEMBLY **Exploded Drawing** DWG TITLE: UPRIGHT FREEZER START COMPONENT ENCLOSURE ASSEMBLY Upright Freezer Start USED FOR MANUFACTURINGURPOSES WITHOUT APPD: DRP DATE: 11/16/11 WRITTEN PERMISSION FROM THERMO FISHER SCIENTIFIC DWN: SAG | CAD: SAG SCALE: 1:4 Component Relay Enclosure Assembly MATERIAL: SEE TABLE **Thermo Fisher** PAINT COLOR: N/A 120320-01-2-B Rev. 7 DRAWING NUMBER SCIENTIFIC TOLERANCE UNLESS OTHERWISE SPECIFIED SIZE Page 2 of 2 DECIMAL: .XX=± .XXX=± 120230-01-2 В BOX 649, MARIETTA, OHIO 45750 ANGLES:



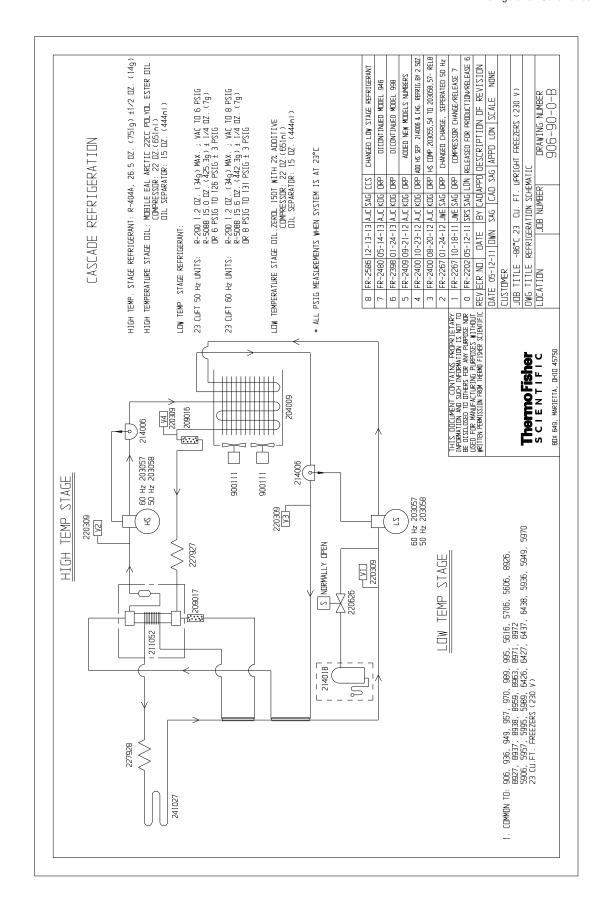


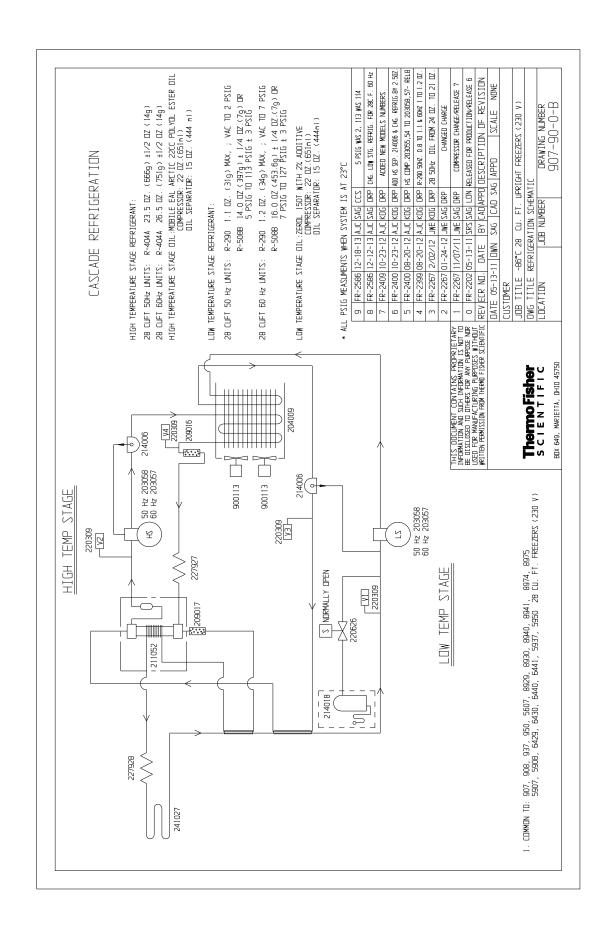
8-2 Revco ExF Thermo Scientific



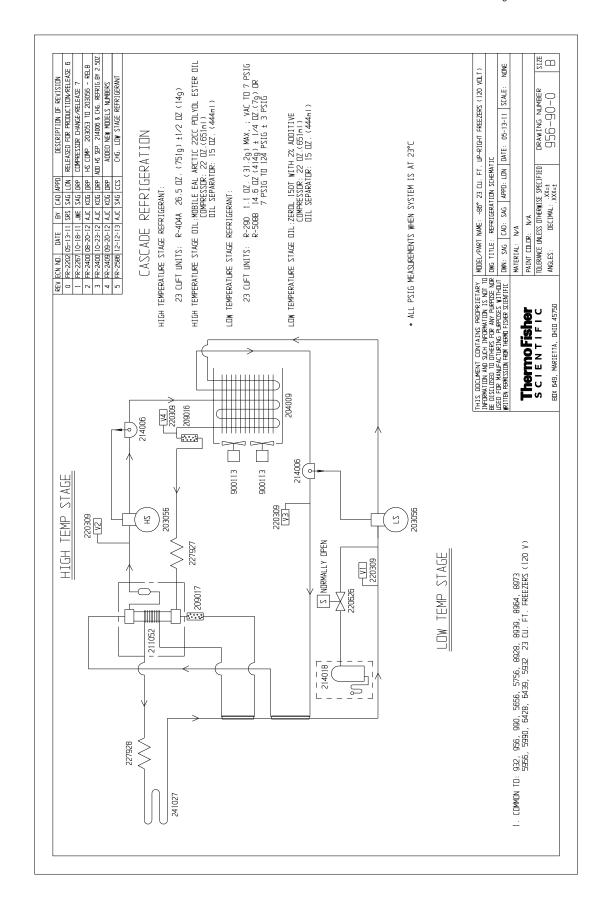


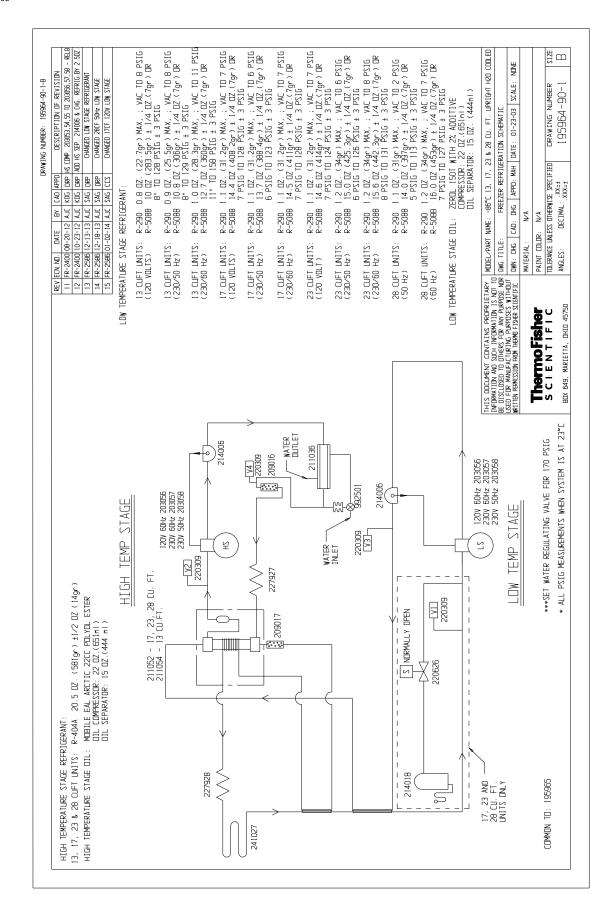
8-4 Revco ExF Thermo Scientific



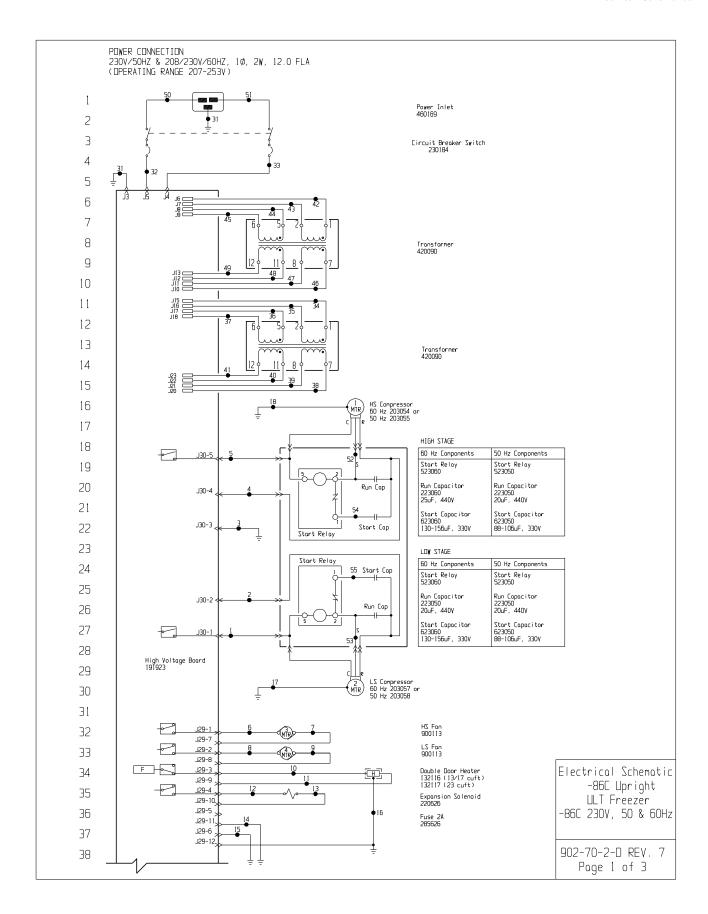


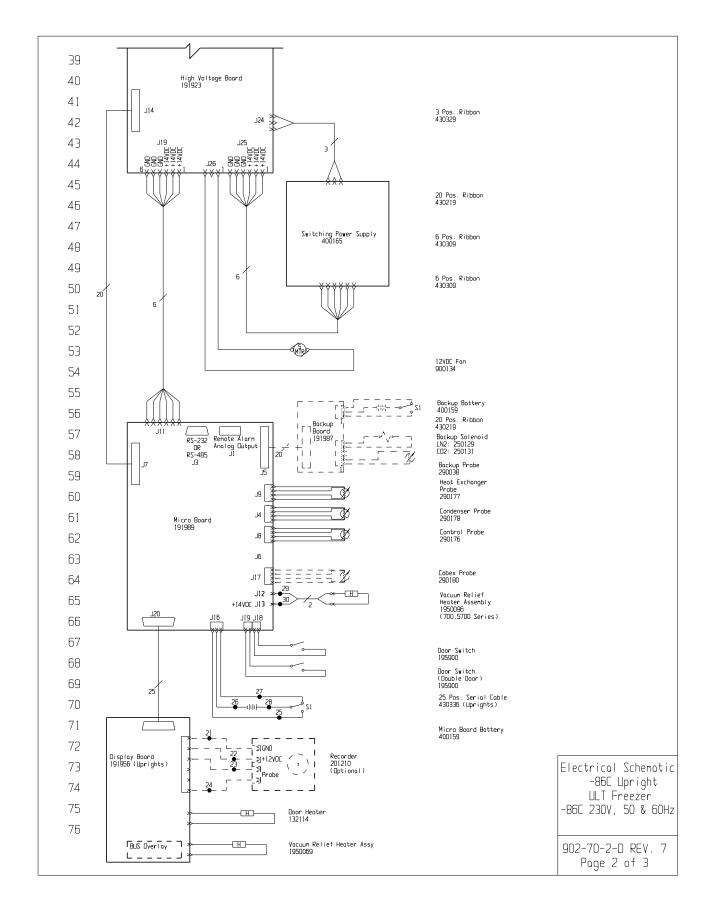
8-6 Revco ExF Thermo Scientific



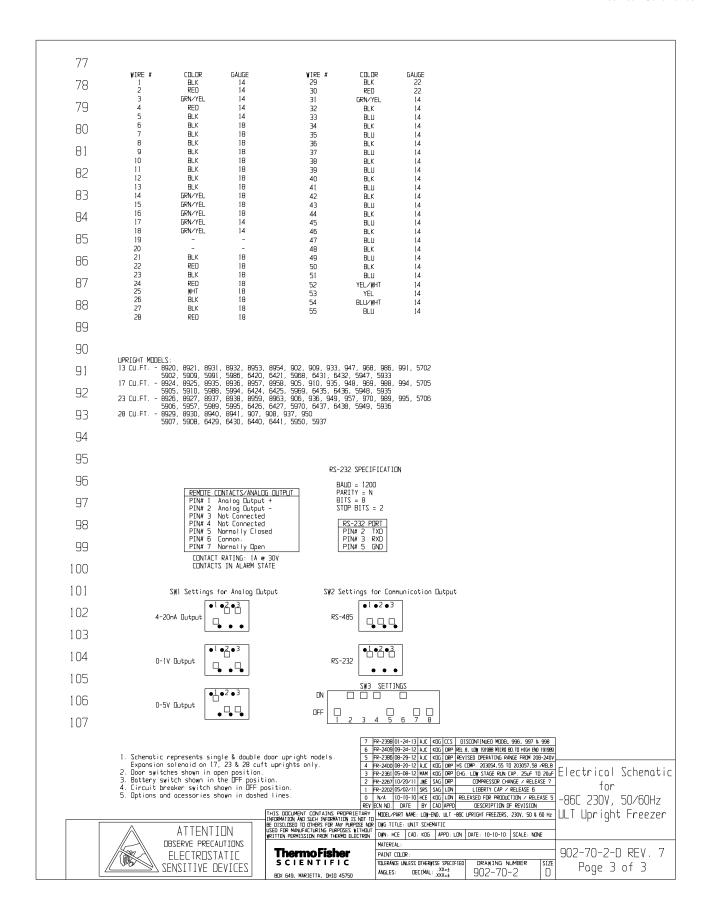


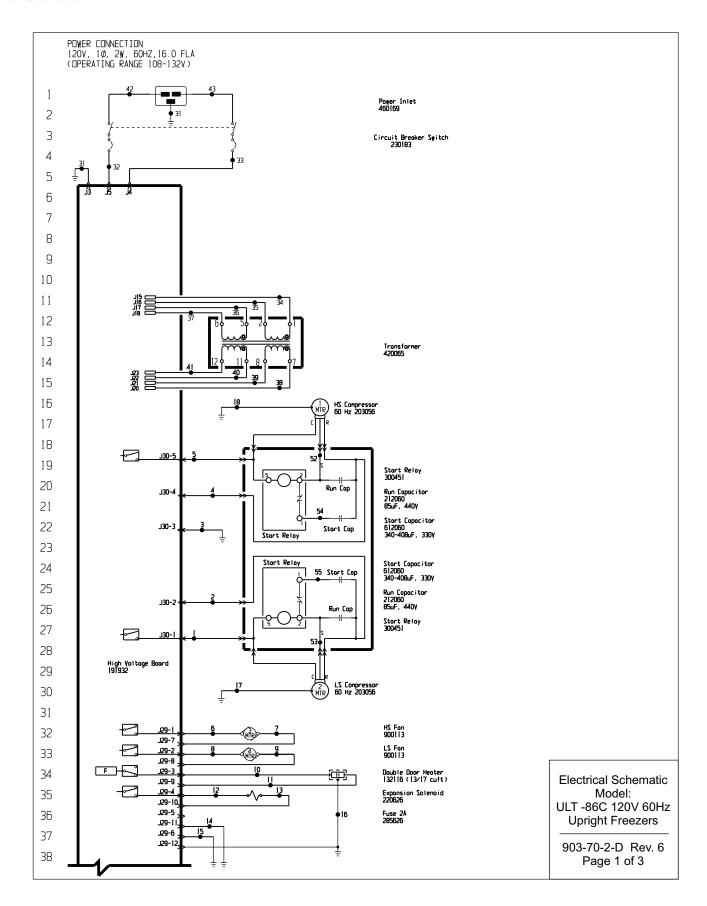
8-8 Revco ExF Thermo Scientific



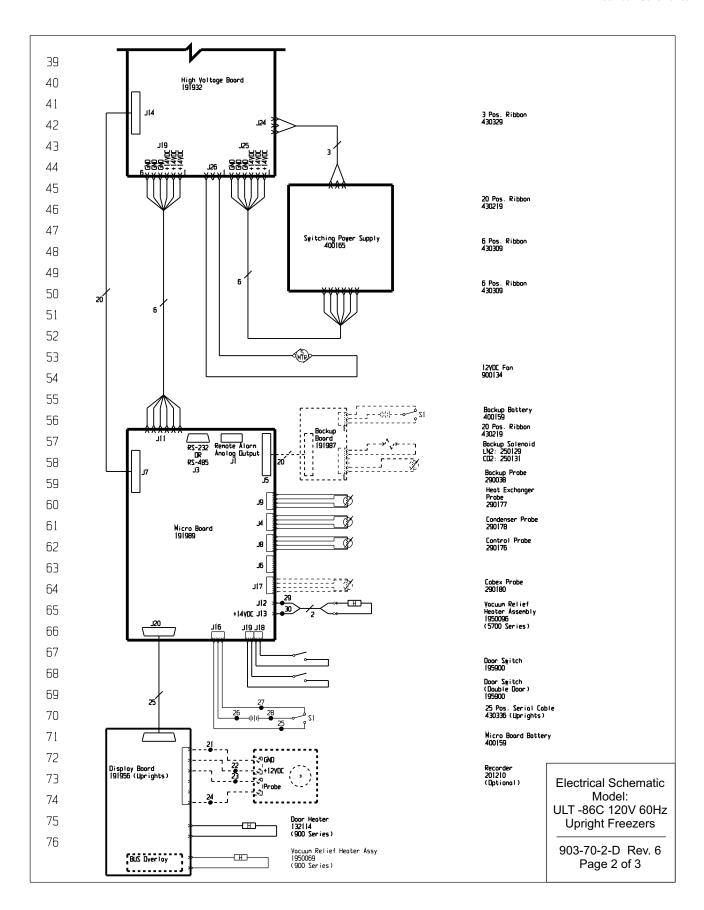


9-2 Revco ExF Thermo Scientific





9-4 Revco ExF Thermo Scientific



Thermo Scientific Revco ExF 9-5

77	WIRE #	COLOR BLK	GAUGE 14	WIRE # 29	COLOR BLK	GÅUGE 22		
78	2 3	RED GRN√YEL	14 14	30 31	RED GRN∕YEL	22 14		
79	4 5 6	r ed Blk Blk	14 14 18	32 33 34	BLK Blk	14 14 14		
80	7 8 9	BLK BLK	18 18	35 36 37	BLU BLK BLU	14 14 14		
81	10 11	BLK BLK BLK	18 18 18	38 39	BLK BLU	14 14 14		
82	12 13 14	BLK BLK GRN∕YEL	18 18 18	40 41 42	BLK BLU BLK	14 14 14		
83	15 16	GRN/YEL GRN/YEL	18 18	43 44	BLU -	14 -		
84	17 18 19	GRN/YEL GRN/YEL -	14 14 -	45 46 47	- - -	- - -		
85	20 21	- BLK	18	48 49	-	- -		
86	22 23 24	RED BLK RED	18 18 18	50 51 52	- - YEL∕₩HT	- - 14		
87	24 25 26 27	WHT Blk Blk	18 1 8 1 8	53 54 55	YEL BLU∕₩HT BLU	14 14 14		
88	28	RED	18	33	bLu	14		
89	UPRIGHT MODELS:	030 003 E3V.	3, 8922, 8933, 8955					
90	5903. 17 CU.FT 904,	, 5992, 6422, (931, 993, 5704	6433, 5930 4, 8923, 8934, 8956					
91	23 CU.FT 932,	, 5993, 6423, (956, 990, 575(, 5990, 6428, (5, 8928, 8939, 8964					
92								
93	_			BAUD =				
94	F	PIN# 1 Anal	CTS/ANALOG OUTPUT og Output + og Output -	YTIRAP = 2718 B 9072				
95 96	1	PIN# 3 Not PIN# 4 Not	Connected Connected ally Closed	RS-2 PIN#	32 PORT 2 TXD			
90		PIN# 6 Comm PIN# 7 Norm	on.	PIN#	3 RXD 5 GND			
98			ALARM STATE					
99	S∦1 Se		Analog Output	S₩2 Settin	ngs for Communi	cotion Dutput		
100	4-20mA Out	;put		RS-485				
101			<u> </u>					
102	0-17 Օսեթւ	ıt •1 •2•		R Z-232				
103		• <u>1</u> •2•			SW3 SETTINGS			
104	0-57 Օսերւ	ıt G						
105			_ _		3 4 5 6	7 8		
106	1. Schemotic e	renresents c	ingle & double door	upright models				
107	ond chest r Exponsion s 2. Door switch 3. Bottery swi 4. Circuit bre	models. All solenoid on nes shown in itch shown in eoker switch	heaters are for up 17 & 23 cuft uprigh open position. the DFF position. shown in DFF posit shown in doshed li	rights only. its only. ion. nes.	4 FR-236 3 FR-24(2 FR-226 1 FR-220 0 N/A REY ECH NIC	86 08-29-12 AJC KOG DRP 06 08-20-12 AJC KOG DRP 07 10/20/11 JME SAG DRP 02 05/02/11 SRS SAG LDN 10-10-10 HCE KOG LDN 0. DATE BY CAD APPO EL/PART NAME: LDN-END, UL	30/51 MS 51200 80. 8. LID 1998 WICO 80 ID WIGH MP 19989 REVISED DEPARTING PANCE FROM 100-1398 REVISED DEPARTING PANCE FROM 100-1398 COPP 203053 TO 203050 F RELEASE 8 COPPRESSOR CHANGE FRELASE 7 LIBERTY CAP FRELASE 8 RELEASED FOR PRODUCTION F RELEASE 5 CESCRIPTION OF REVISION -80C UPRIGHT FRECZERS, 120V, 6042	Electrical Schematic Model:
		Market E	ATTENTION SERVE PRECAUTIONS ELECTROSTATIC NSITIVE DEVICES	THEORYTON AND SIGN IN BE DISCUSSED ITI DITESES USED FOR MANAFACTURIN INTERNISSION FROM THE THEORY OF S C I E N T BOX 649, MARIETTA,	FAMO FISHER SCIENTIFIC DIN: Short Pain IFIC TILE TOLER	ERIAL: NT COLOR: RANCE UNLESS OTHERNISE SPECI	DN DATE: 10-10-10 SCALE: NONE FIED DRAWING NUMBER SIZE 903-70-2 D	903-70-2-D Rev. 6 Page 3 of 3

9-6 Revco ExF Thermo Scientific

THERMO FISHER SCIENTIFIC FREEZER WARRANTY

time so the warranty will go into effect at approximately the same time your equipment is delivered. The warranty protection The Warranty Period starts two weeks from the date your equipment is shipped from our facility. This allows for shipping extends to any subsequent owner during the warranty period. During the first two years of the warranty period, component parts proven to be non-conforming in materials or workmanship will be repaired or replaced at Thermo's expense, labor included. The ULT Freezers include an additional two year warranty on the compressors, parts only, F.O.B. factory. Installation and calibration is not covered by this warranty agreement. The Technical Services Department must be contacted for warranty determination and direction prior to any work being performed. Expendable items, i.e., glass, filters, pilot lights, light bulbs and door gaskets are excluded from this warranty. In addition to the standard warranty, the foamed-in-place cabinet design carries a unit production lifetime warranty (foamedin-place cabinet, evaporator and foamed-in-place door; parts only). Please contact your sales representative or Thermo for additional information.

equipment or to the component part beyond the original two year warranty period. The Technical Services Department must Replacement or repair of component parts or equipment under this warranty shall not extend the warranty to either the give prior approval for the return of any components or equipment.

Thermo shall not be liable for any indirect or consequential damages including, without limitation, damages relating to lost IMPLIED. NO WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE SHALL APPLY. THIS WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, WHETHER WRITTEN, ORAL, OR profits or loss of products.

Your local Thermo Sales Office is ready to help with comprehensive site preparation information before your equipment arrives. Printed instruction manuals carefully detail equipment installation, operation, and preventive maintenance. If equipment service is required, please call your Technical Services Department at 1-800-438-4851 (USA and Canada) or 1-740-373-4763. We're ready to answer your questions on equipment warranty, operation, maintenance, service, and special applications. Outside the USA, contact your local distributor for warranty information.



Rev. 0 6/11

10-1

Thermo Scientific Revco ExF

THERMO FISHER SCIENTIFIC FREEZER INTERNATIONAL DEALER WARRANTY

10-2

The Warranty Period starts two months from the date your equipment is shipped from our facility. This allows for shipping time extends to any subsequent owner during the warranty period. Dealers who stock our equipment are allowed an additional four so the warranty will go into effect at approximately the same time your equipment is delivered. The warranty protection months for delivery and installation, providing the warranty card is completed and returned to the Technical Services Department.

Technical Services Department must be contacted for warranty determination and direction prior to any work being performed. During the first two years of the warranty period, component parts proven to be non-conforming in materials or workmanship will be repaired or replaced at Thermo's expense, labor excluded. The ULT Freezers include an additional two year warranty on the compressors, parts only, F.O.B. factory. Installation and calibration is not covered by this warranty agreement. The Expendable items, i.e., glass, filters, pilot lights, light bulbs and door gaskets are excluded from this warranty. In addition to the standard warranty, the foamed-in-place cabinet design carries a unit production lifetime warranty (foamed-inplace cabinet, evaporator and foamed-in-place door; parts only). Please contact your sales representative or Thermo for additional information.

Replacement or repair of component parts or equipment under this warranty shall not extend the warranty to either the equipment or to the component part beyond the original two year warranty period. The Technical Services Department must give prior approval for the return of any components or equipment.

Thermo shall not be liable for any indirect or consequential damages including, without limitation, damages relating to lost IMPLIED. NO WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE SHALL APPLY THIS WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, WHETHER WRITTEN, ORAL, OR profits or loss of products.

Your local Thermo Sales Office is ready to help with comprehensive site preparation information before your equipment arrives. Printed instruction manuals carefully detail equipment installation, operation, and preventive maintenance.

1-740-373-4763). We're ready to answer your questions on equipment warranty, operation, maintenance, service, and special If equipment service is required, please contact your local distributor or Thermo (1-800-438-4851 in USA and Canada, or applications. Outside the USA, contact your local distributor for warranty information.



Rev. 0 6/11

Revco ExF Thermo Scientific

Appendix A Handling Liquid Nitrogen

Warning Contact of liquid nitrogen or cold gas with the skin or eyes may cause serious freezing (frostbite) injury. ▲

Handle liquid nitrogen carefully.

The extremely low temperature can freeze human flesh very rapidly. When spilled on a surface the liquid tends to cover it completely and intimately, cooling a large area. The gas issuing from the liquid is also extremely cold. Delicate tissue, such as that of the eyes, can be damaged by an exposure to the cold gas which would be too brief to affect the skin of the hands or face.

Never allow any unprotected part of your body to touch objects cooled by liquid nitrogen.

Such objects may stick fast to the skin and tear the flesh when you attempt to free yourself. Use tongs to withdraw objects immersed in the liquid, and handle the object carefully.

Wear protective clothing.

Protect your eyes with a face shield or safety goggles (safety glasses without side shields do not give adequate protection). Always wear gloves when handling anything that is, or may have been, in immediate contact with liquid nitrogen. Insulated gloves are recommended, but heavy leather gloves may also be used. The gloves should fit loosely, so that they can be thrown off quickly if liquid should splash into them. When handling liquid in open containers, it is advisable to wear high-top shoes. Trousers (which should be cuffless if possible) should be worn outside the shoes.

Thermo Scientific Revco ExF A -1

Introduction

The safe handling and use of liquid nitrogen in cryogenic refrigerators and dewar flasks is largely a matter of knowing the potential hazards and using common-sense procedures based on that knowledge. There are two important properties of liquid nitrogen that present potential hazards:

- 1. It is extremely cold. At atmospheric pressure, liquid nitrogen boils at -320°F (-196°C).
- 2. Very small amounts of liquid vaporize into large amounts of gas. One liter of liquid nitrogen becomes 24.6 cu. ft. (700l) of gas.

The safety precautions in this booklet must be followed to avoid potential injury or damage which could result from these two characteristics. Do not attempt to handle liquid nitrogen until you read and fully understand the potential hazards, their consequences, and the related safety precautions. Keep this booklet handy for ready reference and review.

Note Because argon is an inert gas whose physical properties are very similar to those of nitrogen, the precautions and safe practices for the handling and use of liquid argon are the same as those for liquid nitrogen. ▲

Use only containers designed for low temperature liquids.

Cryogenic containers are specifically designed and made of materials that can withstand the rapid changes and extreme temperature differences encountered in working with liquid nitrogen. Even these special containers should be filled SLOWLY to minimize the internal stresses that occur when any material is cooled. Excessive internal stresses can damage the container.

Do not cover or plug the entrance opening of any liquid nitrogen refrigerator or dewar. Do not use any stopper or other device that would interfere with venting of gas.

These cryogenic liquid containers are generally designed to operate with little or no internal pressure. Inadequate venting can result in excessive gas pressure which could damage or burst the container. Use only the loose-fitting necktube core supplied or one of the approved accessories for closing the necktube. Check the unit periodically to be sure that venting is not restricted by accumulated ice or frost.

A -2 Revco ExF Thermo Scientific

Use proper transfer equipment.

Use a phase separator or special filling funnel to prevent splashing and spilling when transferring liquid nitrogen into or from a dewar or refrigerator. The top of the funnel should be partly covered to reduce splashing. Use only small, easily-handled dewars for pouring liquid. For the larger, heavier containers, use a cryogenic liquid withdrawal device to transfer liquid from one container to another. Be sure to follow instructions supplied with the withdrawal device. When liquid cylinders or other large storage containers are used for filling, follow the instructions supplied with those units and their accessories.

Do not overfill containers.

Filling above the bottom of the necktube (or specified maximum level) can result in overflow and spillage of liquid when the necktube core or cover is placed in the opening.

Never use hollow rods or tubes as dipsticks.

When a warm tube is inserted into liquid nitrogen, liquid will spout from the top of the tube due to gasification and rapid expansion of liquid inside the tube.

Warning Nitrogen Gas Can Cause Suffocation Without Warning! ▲

Store and use liquid nitrogen only in a well-ventilated place.

As the liquid evaporates, the resulting gas tends to displace the normal air from the area. In closed areas, excessive amounts of nitrogen gas reduce the concentration of oxygen and can result in asphyxiation. Because nitrogen gas is colorless, odorless and tasteless, it cannot be detected by the human senses and will be breathed as if it were air. Breathing an atmosphere that contains less than 18% oxygen can cause dizziness and quickly result in unconsciousness and death.

Note The cloudy vapor that appears when liquid nitrogen is exposed to the air is condensed moisture; not the gas itself. The issuing gas is invisible. ▲

Never dispose of liquid nitrogen in confined areas or places where others may enter.

Disposal of liquid nitrogen should be done outdoors in a safe place. Pour the liquid slowly on gravel or bare earth where it can evaporate without causing damage. Do not pour the liquid on pavement.

Thermo Scientific Revco ExF A -3

Appendix B Handling Liquid CO2



Warning High concentrations of CO2 gas can cause asphyxiation! OSHA Standards specify that employee exposure to carbon dioxide in any eighthour shift of a 40-hour work week shall not exceed the eight-hour time weighted average of 5000 PPM (0.5% CO2). The short term exposure limit for 15 minutes or less is 30,000 PPM (3% CO2). Carbon dioxide monitors are recommended for confined areas where concentrations of carbon dioxide gas can accumulate. ▲

Store and use liquid CO2 only in a well-ventilated place.

As the liquid evaporates, the resulting gas tends to displace the normal air from the area. In closed areas, excessive amounts of CO2 gas reduce the concentration of oxygen and can result in asphyxiation. Because CO2 gas is colorless, odorless and tasteless, it cannot be detected by the human senses and will be breathed as if it were air. Breathing an atmosphere that contains less than 18% oxygen can cause dizziness and quickly result in unconsciousness and death.

Note The cloudy vapor that appears when liquid CO2 is exposed to the air is condensed moisture; not the gas itself. The issuing gas is invisible. ▲

Never dispose of liquid CO2 in confined areas or places where others may enter.

Disposal of liquid CO2 should be done outdoors in a safe place. Pour the liquid slowly on gravel or bare earth where it can evaporate without causing damage. Do not pour the liquid on pavement.

A -4 Revco ExF Thermo Scientific

Appendix C First Aid

If a person seems to become dizzy or loses consciousness while working with liquid nitrogen or carbon dioxide, move to a well-ventilated area immediately. If breathing has stopped, apply artificial respiration. If breathing is difficult, give oxygen. Call a physician. Keep warm and at rest.

If exposed to liquid or cold gas, restore tissue to normal body temperature (98.6° F) as rapidly as possible, followed by protection of the injured tissue from further damage and infection. Remove or loosen clothing that may constrict blood circulation to the frozen area. Call a physician. Rapid warming of the affected part is best achieved by using water at 108° F. Under no circumstance should the water be over 112° F, nor should the frozen part be rubbed either before or after rewarming. The patient should neither smoke nor drink alcohol.

Thermo Scientific Revco ExF A -5

GE Declaration of Gonformity

Manufacturer:

Thermo Fisher Scientific (Ashville) LLC

401 Millcreek Road Marietta, Ohio 45750

U.S. A.

Hereby declares under its sole responsibility that the following products(s)

Product Description:

Revco® ULT -86°C General Purpose Freezer

Model No.	Release Levels(s)	Year of Initial Marking	
8920	9	2011	
8921	9	2011	
8922	9	2011	
8923	9	2011	
8924	9	2011	
8925	9	2011	
8926	9	2011	
8927	9	2011	
8928	9	2011	
8929	9	2011	
8930	9	2011	
	No. 8920 8921 8922 8923 8924 8925 8926 8927 8928 8929	No. Levels(s) 8920 9 8921 9 8922 9 8923 9 8924 9 8925 9 8926 9 8927 9 8928 9 8929 9	

Cat. No.	Model No.	Release Levels(s)	Year of Initial Marking 2013
ExF24086SSV	6420	9	
ExF24086SSD	6421	9	2013
ExF24086SSA	6422	9	2013
ExF32086SSA	6423	9	2013
ExF32086SSD	6424	9	2013
ExF32086SSV	6425	9	2013
ExF40086SSV	6246	9	2013
ExF40086SSD	6427	9	2013
ExF40086SSA	6428	9	2013
ExF60086SSD	6439	9	2013
ExF60086SSV	6430	9	2013

(Release level [REL#] and date of manufacture shown on Serial Tag)

Conform(s) to the following European Union Directive(s):

EMC: 2004/108/EC LVD: 2006/95/EC

This product conforms to the following Harmonized, International and National Standards:

EMC:

EN 61326-1-1:2006 EN 61000-3-2;2006 LVD:

EN 61010-1;2001/AC2002

EN 60335-2-34;2002+A2;2009 (applicable sections)

14 January 2014

CSA C22.2 No. 61010-1; 2001 mod UL 61010-1 2004 (2nd Edition)

// Whitney Davis

Product Compliance Specialist

Thermo Fisher

Rev. 5

Thermo Fisher Scientific 401 Millcreek Road Marietta, Ohio 45750 United States

www.thermofisher.com

